FURURO Installation manual

COLOR SCANNING SONAR

MODEL CSH-83/84



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▲ SAFETY INSTRUCTIONS

🖄 WARNING



Do not open the cover unless totally familiar with electrical circuits and service manual.

High voltage exists inside the equipment, and a residual charge remains in capacitors several minutes after the power is turned off. Improper handling can result in electrical shock.

Turn off the power at the switchboard before beginning the installation.

Fire or electrical shock can result if the power is left on.

Do not install the equipment where it may get wet from rain or water splash.

Water in the equipment can result in fire, electrical shock or equipment damage.

Be sure no water leaks in at the transducer installation site.

Water leakage can sink the vessel. Also confirm that the transducer will not loosen by ship's vibration. The installer of the equipment is solely responsible for the proper installation of the equipment. FURUNO will assume no responsibility for any damage associated with improper installation.

🖄 WARNING

Install the specified transducer tank in accordance with the installation instructions. If a different tank is to be installed the shipyard is solely responsible for its installation, and it should be installed so the hull will not be damaged if the tank strikes an object.

The tank or hull may be damaged if the tank strikes an object.

If a steel tank is installed on a wooden or FRP vessel, take appropriate measures to prevent electrolytic corrosion.

Electrolytic corrosion can damage the hull.

Be sure that the power supply is compatible with the voltage rating of the equipment.

Connection of an incorrect power supply can cause fire or equipment damage. The voltage rating of the equipment appears on the label above the power connector.



Ground the equipment to prevent electrical shock and mutual interference.

Observe the following compass safe distances:

	Standard	Steering
Display unit for CSH-83	0.9 m	0.68 m
Display unit for CSH-84	1.7 m	1.3 m

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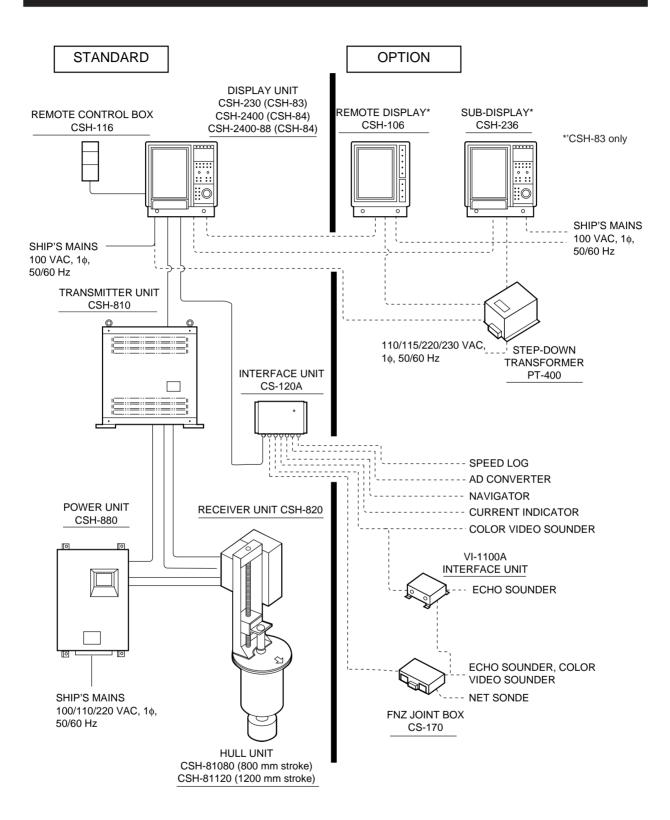
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1. SYSTEM CONFIGURATION



2. EQUIPMENT LISTS

Standard Supply

Name	Туре	Qty	Mass (kg)	Dimensions		emarks emarks
Display Unit	CSH-230	1	35	437x442x525	For CSH-83	
	CSH-2400		66	545x601x652	For CSH-84	
	CSH-2400-88			545x601x652	For CSH-84	
Transmitter Unit	CSH-810	1	82	630x644x380		
Receiver Unit	CSH-820	1	26	465x525x300	w/hull unit	
Hull Unit	CSH-81080	1	375	515x2070x824	stroke 800mm	1
	CSH-81120	1	390	515x2470x824	stroke 1200m	m
Power Unit	CSH-880	1	56	335x600x275		
Remote Control Box	CSH-116	1	0.4	72x180x18		
Interface Unit	CS-120A	1	3	320x190x75		
Installation Materials	CP10-03000	1 set		CP10-03010	For CSH-83	See back of
				6 pair cable		manual.
	CP10-03600	1 set		CP10-03610	For CSH-84	See back of
				6 pair cable		manual.
Accessories	FP10-02100	1 set		FP10-01801 FP10-01201 FP10-01203	For CSH-83	See back of manual.
				Nylon cover	_	10-051-1031 (Code no. 000-803-289)
	FP10-01900	1 set		FP10-01201 FP10-01203 FP10-01901	For CSH-84	See back of manual.
				Nylon cover		10-051-1021 (Code no. 000-804-936)
Spare Parts	SP10-02000	1 set			See back of m	nanual.

Optional Equipment

Name	Туре	Code No.	Remarks
Sub-Display Unit	CSH-236		CSH-83 only
Remote Display	CSH-106		CSH-83 only
Inverter	TR-2435		
TR Inverter	TR-24100		
Step-down Transformer	PT-400		200-230 VAC
37-core Cable	10\$1258	000-101-006	Specify length
7-core Cable	10\$1259	000-101-007	Specify length
16 Twisted Pair Cable	C0-SPEV-SB-C 0.5 x 16P	000-101-008	Specify length
E/S Interface Unit	VI-1100A		
FNZ Joint Box	CS-170		
Mounting Fixture	OP10-9	006-990-040	For CSH-116
Current Limiter Box	CSH-1400		See page 8-1.
Extension Cable Set	CSH-1300	000-069-996	For extending transceiver cable
FRP Retraction Tank	OP10-1	000-068-861	
Retraction Tank	SHG-0001	006-904-340	
Hood	FP10-01801	006-027-830	For CSH-83
Filter	OP10-11	006-997-710	For CSH-83
Filter	FP10-02000	000-908-560	For CSH-84

Optional Tools

Name	Туре	Code No.	Remarks
Crimping Tool	06-1001-016		
Pin Extractor	06-1877-04	000-519-595	
Guide Pin Setting Tool	10-910-0179-0		

3. MOUNTING THE EQUIPMENT

3.1 Mounting the Hull Unit and Receiver Unit

Location of hull unit

Determine the mounting location through consultation with the shipyard and shipowner. When deciding the location, consider the following points:

• Select an area where propeller noise, cruising noise, air bubbles and interference from turbulence are minimal. Generally, the point at 1/3 to 1/2 of the ship's length from the bow on or near the keel is optimum. On-the-keel installation is advantageous for minimizing oil consumption in comparison with off-the-keel. If the hull unit can not be installed on the keel, the center of the retraction tank should be within 600 mm of the keel to prevent a rolling effect.

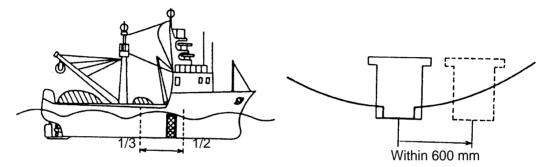


Figure 3-1 Hull unit mounting location

- Select a place where the hull bottom is flat and the draft is sufficiently deep. Normally, the transducer should protrude at least 500 mm beyond the keel to minimize the effect of air foam and bubbles.
- Select a place where interference from other equipment is minimal. Locate the hull unit at least 2.5 m away from the transducers of other equipment.
- No obstacle should be in the fore direction since it causes a shadow zone and aerated water, resulting in poor sonar performance.
- Secure sufficient space for wiring and maintenance. Refer to the hull unit outline drawing for recommended wiring and maintenance space.
- If the ambient temperature of the hull unit is below 0°C, provide the sonar compartment with a heater to keep the temperature above 0°C.

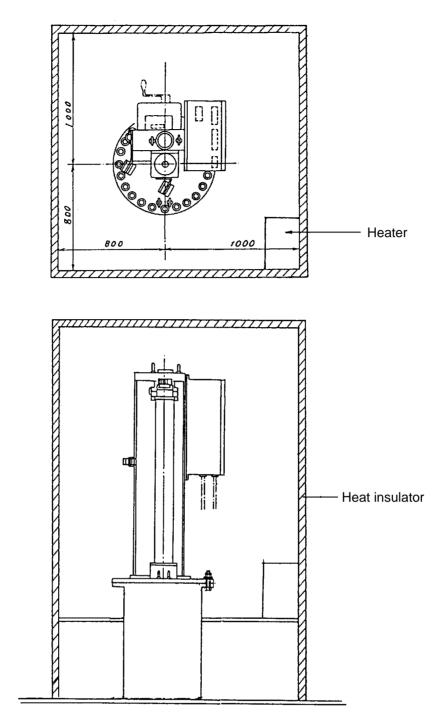


Figure 3-2 Typical sonar compartment

Shortening the retraction tank

The retraction tank is 900 mm in length when supplied. Shorten the tank as necessary so that the transducer is placed well below the keel when it is lowered. The following table provides guidelines for shortening the tank. Refer also to the retraction tank installation drawing at the back of this manual.

Installation Method XDCR Travel				
800 mm	Remove 0 to 50 mm from bottom.	Same as left	Remove 0 to 50 mm from bottom. Length D must be less than 1150 mm.	Same as left
1200 mm	Remove 0 to 50 mm from bottom.	Same as left	Remove 0 to 50 mm from bottom. Length D must be less than 1350 mm.	Same as left

Figure 3-3 Guidelines for shortening the retraction tank

Note: When 50 mm is removed and "D" is minimum, the effect of air foam is minimized when the transducer is fully protruding in water.

Remarks on installation of retraction tank

- If possible, the installation location should be of double bottom structure.
- If possible, install the tank on the keel, where the tank can be most firmly fixed.
- Install the reinforcement rib as near as possible to the top of the retraction tank, allowing space for tightening bolts and nuts.

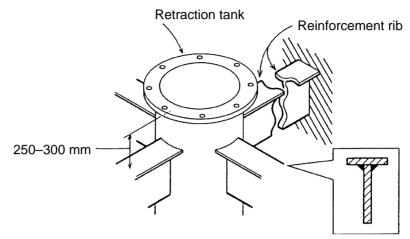


Figure 3-4 Installation of reinforcement ribs

• When an attachment flange is used, install reinforcement ribs to the attachment flange.

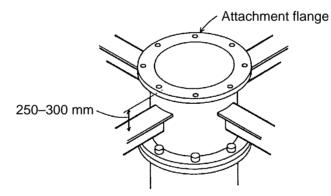


Figure 3-5 Attachment flange

• Add a doubling plate where the retraction tank is welded to the hull bottom. The size of the doubling plate is normally 1200 to 1300 mm in diameter so it lies across two bottom frames.

Installing hull unit on retraction tank

After welding the retraction tank and allowing sufficient time for cooling, install the hull unit as follows:

- 1. Clean the O-ring and O-ring groove and coat them with a slight amount of grease. Place the O-ring in position on the tank flange.
- 2. Lay the gasket (1) on the top of the tank flange.
- 3. Orient the hull unit so that the arrow on its flange points toward the ship's bow.
- 4. 7 of the 16 bolt holes on the hull unit flange have already been fitted with bolts. Insert the gasket (2) into the bolt holes of the tank flange to which these seven bolts are fitted. Note that it is difficult to fit them after the hull unit has been placed on the tank.
- 5. Confirm that the O-ring and the gasket (1) are in position. Place the hull unit on the tank.
- 6. Coat every bolt, washer and nut with slight amount of grease to ease removal. Fit the insulation gasket (2) into the bolt holes of both the tank and hull unit flanges. Fasten the hull unit to the retraction tank with gasket (2), flat washers, spring washers and hex bolts.
- 7. Reinforce the hull unit against vibration by extending stays to the ship's hull from the two eye bolts at the top of the hull unit, referring to figure at the top of the next page.

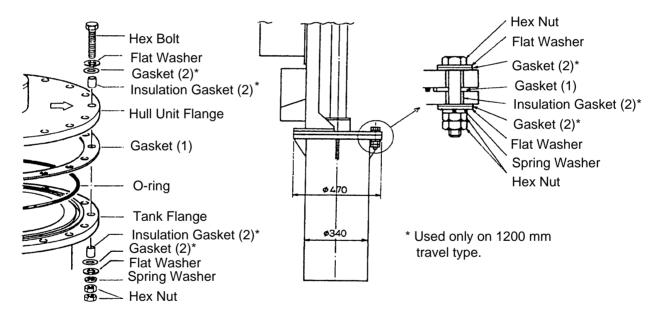


Figure 3-6 Installation of hull unit

Installing stays (anti-vibration measure)

Install stays from the top of the hull unit to the ship's hull. The stays should be angle iron with a size of $75 \times 75 \times 9$ mm or more and at least two pieces should be used; one each to ship's bow and stern directions. If possible, install two more stays in ship's transverse direction.

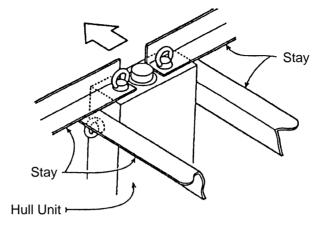


Figure 3-7 How to install stays

Do not install the stays vertically as shown below. Vibration-resistance effect is reduced since vibration is applied to the stays as rotation force. Install them horizontally.

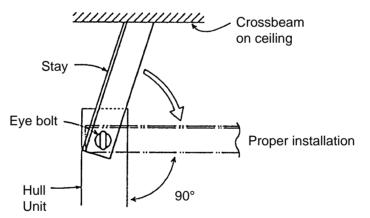


Figure 3-8 Proper and improper installation of stays

Fastening receiver unit to hull unit

Fasten the receiver unit to the left side of the hull unit as shown at right.

A transducer cable protection cover has been fitted where the receiver unit is to be fastened to the hull unit. Remove it when mounting the receiver unit.

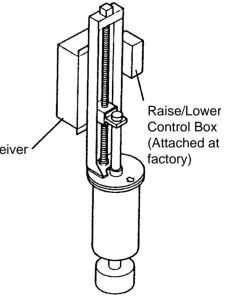


Figure 3-9 Fastening the receiver unit to the hull unit

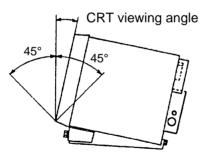
3.2 Mounting the Display Unit and Sub-Display Unit (option)

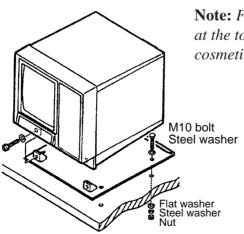
The display unit and sub-display unit are designed for tabletop mounting. When selecting a mounting location, consider the following conditions:

- Place where operating personnel are able to control the unit easily while observing the fishing ground or the area surrounding the vessel.
- Place at least 1 m away from a magnetic compass and equipment which have a magnet (radar magnetron, loudspeaker, high power transformer, etc.).
- Place not exposed to direct sunlight, water splashes or hot air.
- Place where maintenance and ventilation clearance shown in the outline drawings is ensured.
- Place where the CRT face is within $\pm 45^{\circ}$ from vertical.

Mounting the display unit/sub-display unit

- 1. Remove the mounting base by unscrewing the two bolts at the front bottom.
- 2. Fix the mounting base to the table by using four M10 bolts, flat washers, spring washers and nuts. It is recommended that a rubber mat be placed under the mounting base to absorb vibration.
- 3. Fasten the unit to the mounting base with two bolts. When the space around the unit is limited, make wirings to the display unit first and then fasten the unit.





Note: For the CSH-84, remove eye bolts at the top of the display unit and set cosmetic screws to eye bolt holes.

Figure 3-10 Mounting the display unit and sub-display unit

3.3 Mounting the Transmitter Unit

The transmitter unit can be mounted with or without mounting legs. For use without mounting legs remove them and use inside mounting holes.

Reinforce the transmitter unit against vibration by stays extending from the eyebolts on the top of the unit.

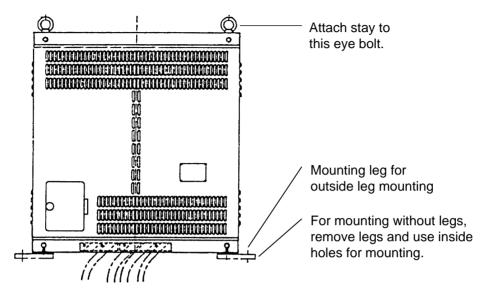


Figure 3-11 Transmitter unit

3.4 Mounting the Power Unit

The power unit can be installed in any dry, well-ventilated place.

3.5 Mounting the Interface Unit

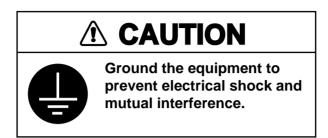
The interface unit connects with several navigation and fishing equipment, so determine the installation site with the wiring to them taken into account. Furthermore, the unit incorporates a data selector and self-check switch, therefore select a place where they can be easily operated.

3.6 Mounting the FNZ Joint Box

The FNZ joint box interchanges both Tx trigger and sounder marker pulses from the echo sounder and the net sonde. Therefore, install it as close as possible to the net-sonde indicator.

3.7 Grounding the Equipment

Ground all units with a suitable copper strap or ground wire. The location of the ground terminal on each unit is shown below.



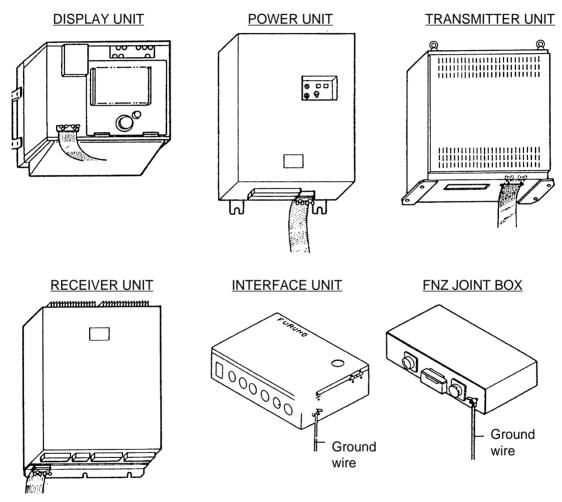
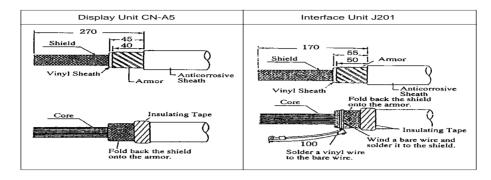


Figure 3-12 Location of ground terminals on equipment

This chapter provides the information necessary for wiring the CSH-83/84. Wire the equipment referring to the drawings shown in the table below.



4.1 Cable Configuration

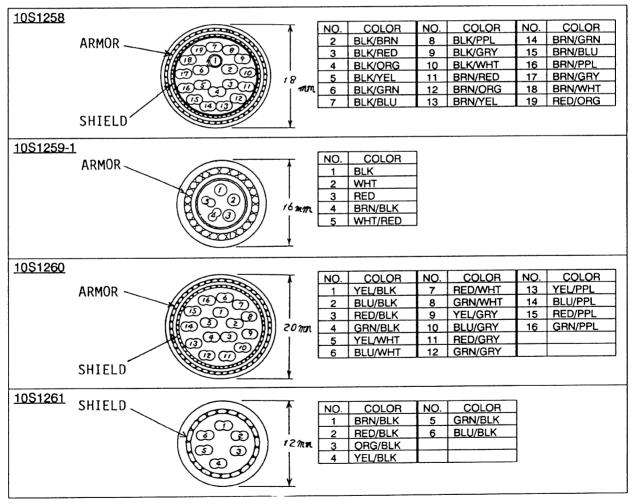


Figure 4-1 Cable configuration

4.2 How to Use the Crimping Tool and Pin Extractor

A crimping tool is necessary for connection of wires to the contact pins of the 38P connector. The pin extractor removes the contact pin from the connector body. This paragraph describes how to crimp and extract a contact pin.



Figure 4-2a Crimping tool, contact pin, pin extractor

How to use the crimping tool

- 1. Strip the vinyl sheath of the wire to expose the core by 3.2 mm to 4 mm.
- 2. Hold the crimping tool horizontally and insert the contact pin with its slit facing downward into the crimp hole on the crimping tool.
- 3. Insert the wire onto the contact pin and squeeze the handle until the ratchet releases. (Place the wire deep enough into the contact pin so that its end comes in contact with the stopper plate of the crimping tool.) With crimping completed, pull the wire while holding the contact pin to make sure that the pin is fastened tightly.

How to use the pin extractor

If a contact pin is inserted into an incorrect hole on the connector body, remove it with the pin extractor.

- 1. Push the pin extractor into the pin hole from the side opposite to the pin inserting side.
- 2. Push in the head of the pin extractor. The retaining spring comes free and the contact pin can be removed.

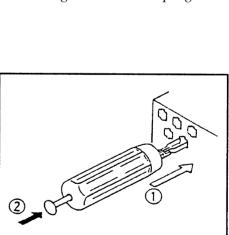


Figure 4-2c Crimping tool

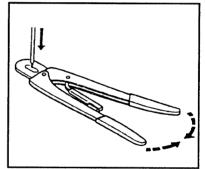
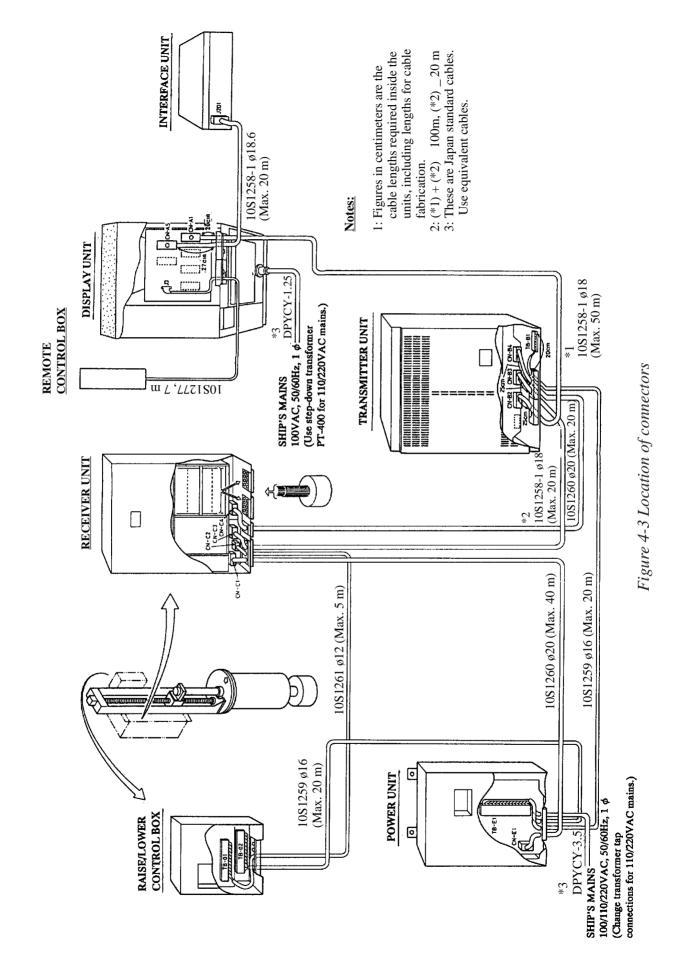


Figure 4-2b Crimping tool

4.3 Location of Connectors



4-3

4.4 Cable Fabrication and Connector Assembling in Display and Interface Units

Assembling 38P connector (CN-A1, CN-A5, J201)

Fabrication of cable 10S1258-1

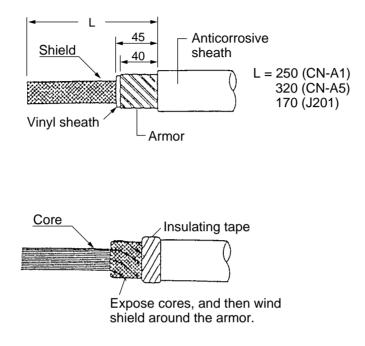


Figure 4-4 Fabrication of cable 10S1258-1

Assembling the 38P connector

Shorten unused wires and wrap their ends with vinyl tape to prevent short circuit.

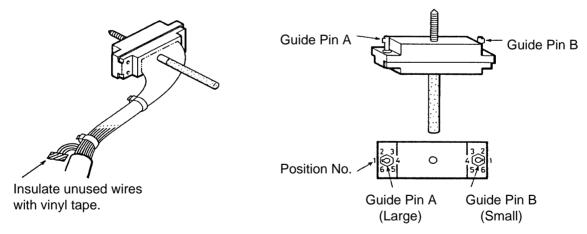


Figure 4-5 How to assemble the 38P connector

Positioning guide pins

The guide pins of the connector identify the mating receptacle. Position them as shown in the table below.

Connector Guide Pin	CN-A1	CN-A5	J201	Guide Pin Setting Tool
Guide Pin A (Large)	1	5	1	
Guide Pin B (Small)	1	1	1	Type 10-910-0179-0

Table 4-1 Connectors CN-A1, CN-A5, J201 and guide pins

Clamping the cable

Fix the cable in the clamp where shield is folded back onto the armor.

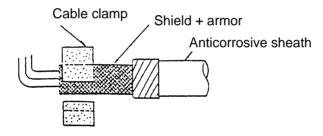


Figure 4-6 Clamping the cable

Assembling connector NCS-253P (CN-A15)

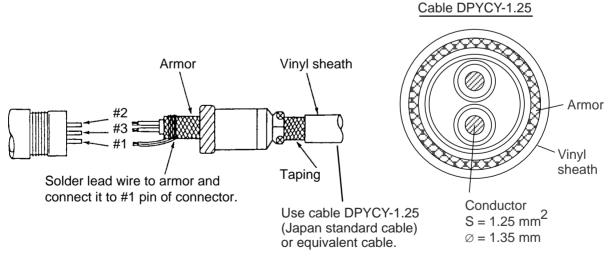
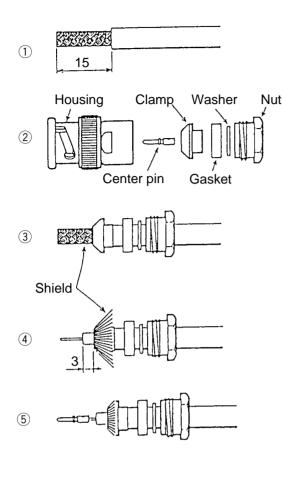


Figure 4-7 Assembling connector NCS-253P

Assembling BNC connector (CN-A7, CN-A8, CN-A9, CN-A10, CN-A11, CN-A12)



6

- 1. Remove vinyl sheath of the cable by 15 mm.
- 2. Pass the cable through the nut, washer, gasket and clamp.
- 3. Unravel the shield and fold it back onto the clamp.
- 4. Shorten the insulator, leaving 3 mm.
- 5. Trim the shield as shown in the drawing. Solder the center pin to the conductor of the cable.

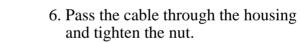


Figure 4-8 Assembling BNC connector

4.5 Cable Fabrication and Connector Assembling in Power Unit

Assembling 38P connector (CN-E1)

Fabrication of cable 10S1260

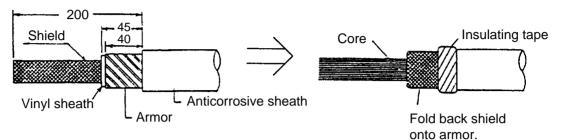
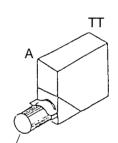


Figure 4-9 Fabrication of cable 10S1260

Assembling the 38P connector

- 1. Bundle unused wires outside the connector case.
- 2. Fix the cover (1), noting the cable outgoing direction.
- 3. Dress the wires and fix the covers ② and ③. Use a fragment of cable sheath to fix the wires at the cable clamp.
- 4. Shorten unused wires and tape their ends with vinyl tape to prevent short circuit.





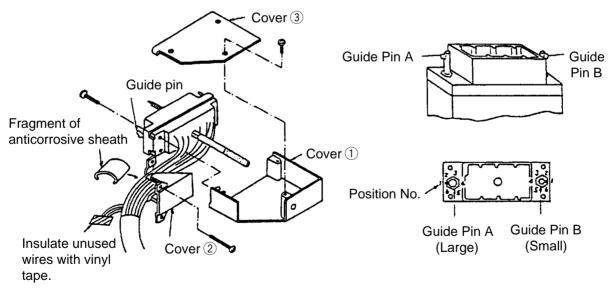


Figure 4-10 How to assemble the 38P connector

Positioning guide pins

The guide pins of the connector identify the mating receptacle. Position them as shown in the table below.

Connector Guide Pin	CN-E1	Guide Pin Setting Tool
Guide Pin A (Large)	2	
Guide Pin B (Small)	1	Type 10-910-0179-0

Table 4-2 Guide pins and connector CN-E1

Clamping the cable

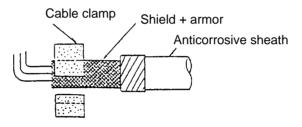


Figure 4-11 Clamping the cable

Fabrication of cable 10S1259 (connected to terminal board TB-E1)

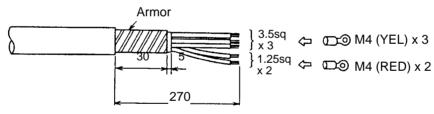


Figure 4-12 Fabrication of cable 10S1259

Fabrication of cable DPYCY-3.5 (connected to terminal board TB-E1)

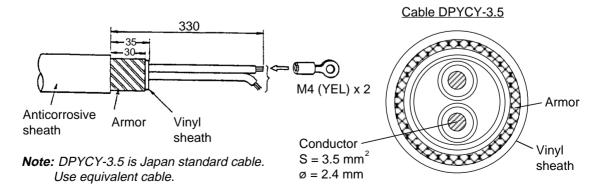


Figure 4-13 Fabrication of cable DPYCY-3.5

4.6 Cable Fabrication and Connector Assembling in Transmitter Unit

Assembling 38P connector (CN-B2, CN-B3, CN-B4)

Fabrication of cables 10S1258-1, 10S1260

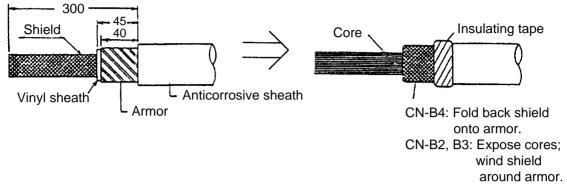
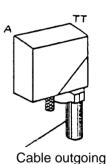


Figure 4-14 Fabrication of cables 10S1258-1, 10S1260

Assembling the 38P connector

- 1. Bundle unused wires outside the connector case.
- 2. Fix the cover (1), noting the cable outgoing direction.
- 3. Dress the wires and fix the covers ② and ③. Use a fragment of cable sheath to fix the wires at the cable clamp.
- 4. Shorten unused wires and tape their ends with vinyl tape to prevent short circuit.



direction

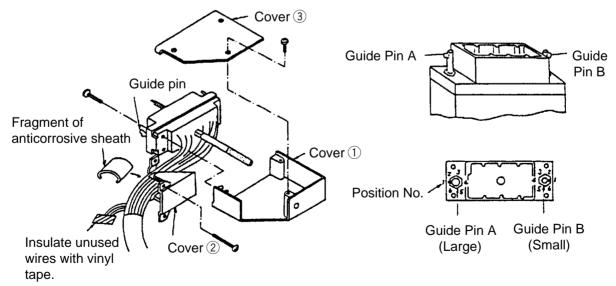


Figure 4-15 How to assemble the 38P connector

Positioning guide pins

Guide pins of the connector are used to identify the mating receptacle. Position them as shown the table below.

Connector Guide Pin	CN-B2	CN-B3	CN-B4	Guide Pin Setting Tool
Guide Pin A (Large)	1	1	3	
Guide Pin B (Small)	1	1	1	Туре 10-910-0179-0

Table 4-3 Connectors CN-B2, CN-B3, CN-B4 and guide pins

Clamping the cable

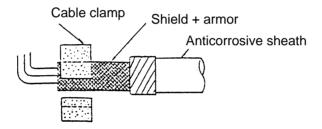


Figure 4-16 Clamping the cable

Fabrication of cable 10S1259 (connected to terminal board TB-B1)

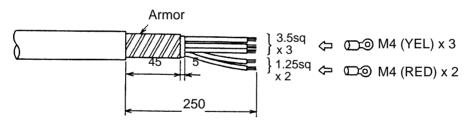
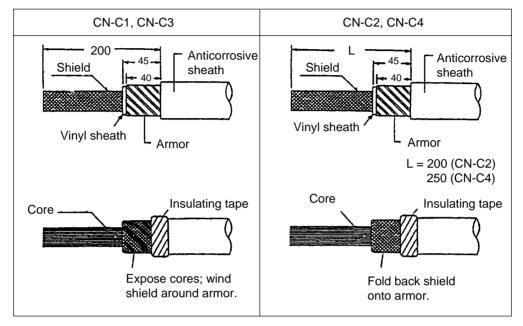


Figure 4-17 Fabrication of cable 10S1259

4.7 Cable Fabrication and Connector Assembling in Hull Unit (incl. receiver unit)

Assembling 38P connector (CN-C1, CN-C3, CN-C4) 20P connector (CN-C2)

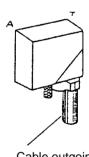


Fabrication of cable for 38P and 20P connectors

Figure 4-18 Fabrication of cable for 38P and 20P connectors

Assembling the 38P connector

- 1. Bundle unused wires outside the connector case.
- 2. Fix the cover (1), noting the cable outgoing direction.
- 3. Dress the wires and fix the covers ② and ③. Use a fragment of cable sheath to fix the wires at the cable clamp.
- 4. Shorten unused wires and tape their ends with vinyl tape to prevent short circuit.





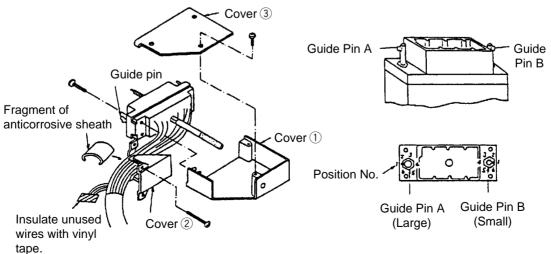


Figure 4-19 How to assemble the 38P connector

Positioning guide pins

The guide pins of the connector identify the mating receptacle. Position them as shown in the table below.

Table 4-4 Connectors CN-C1, CN-C2, CN-C3, CN-C4 and guide pins

Connector Guide Pin	CN-C1	CN-C2	CN-C3	CN-C4	Guide Pin Setting Tool
Guide Pin A (Large)	2	1	1	3	
Guide Pin B (Small)	1	1	1	1	Type 10-910-0179-0

Clamping the cable

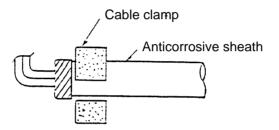


Figure 4-20 Clamping the cable

Fabrication of cable 10S1261 (connected to terminal board TB-D1 in raise/lower control box)

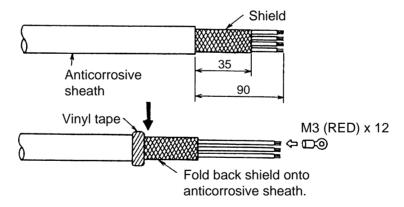


Figure 4-21 Fabrication of cable 10S1261

Fabrication of cable 10S1259 (connected to terminal board TB-D2 in raise/lower control box)

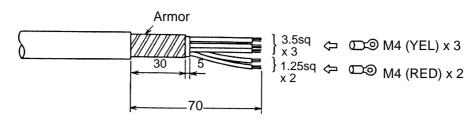
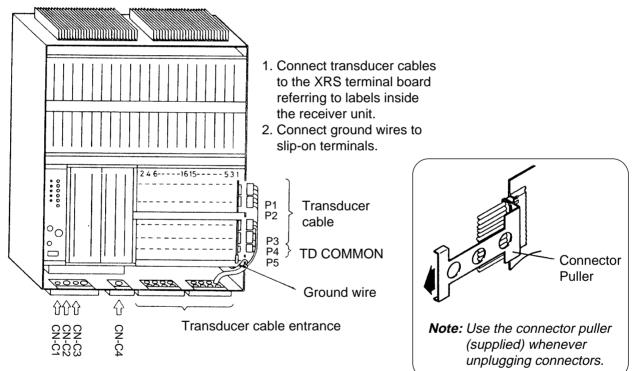


Figure 4-22 Fabrication of cable 10S1259

4.8 Connection of Transducer Cables

The transducer cables come with connectors attached. Plug the connectors into the proper receptacles on the receiver unit, referring to the labels on the cables.



Lead the cables into the receiver unit and clamp them as shown below.

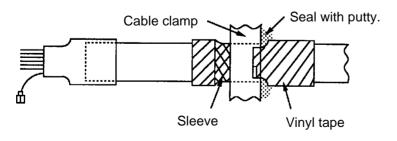


Figure 4-23 Receiver unit, rear view

4.9 Connection of Interface Unit

With connection of a navigator, the Interface Unit CS-120A and fishing equipment, the function of the CSH-83/84 is expanded to include true motion presentation, target lock, echo sounder picture, FNZ marker presentation and digital indication of position, water temperature and depth. This chapter provides the information for interfacing the CSH-83/84 with external equipment.

Connections for true motion and target lock

True motion and target lock functions require heading (digital) and speed (200 pulses/nm) data, fed to the display unit via Interface Unit CS-120A.

Basically, there are two methods to feed the data:

- Heading data is fed to J205 from A/D Converter AD-100 and the speed data to J206 from the electromagnetic speed log.
- Both heading and speed data are fed to J207 from the CIF line of the CI-30/50/60.

Select one of the methods depending on the equipment installed. When both methods are available, it is recommended to connect both and select one by the DIP switch inside the CS-120A.

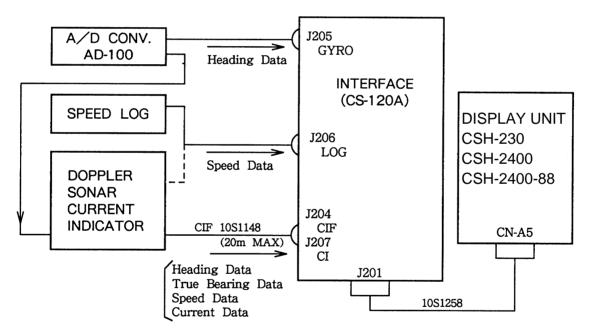


Figure 4-24 Connection of external equipment to Interface Unit CS-120A

Note 1: AD-100 outputs two types of data. Do not use data for radars (25 ms interval).

Note 2: 200 pulses/mile ship's speed data can be taken from a doppler sonar current indicator.

Connections for echo sounder picture and FNZ markers

You may display echo sounder picture and FNZ markers. Connect echo sounder to J203 and net sonde to J202. The signals applied to J202 and J203 are

- J202: Net sonde signal and trigger signal (keying pulse of echo sounder). A white line signal from an echo sounder may be additionally applied as described on the next page if the digital depth data is not available on J204.
- J203: Echo signal and keying pulse from an echo sounder.

Connection 1: Displaying echo sounder picture

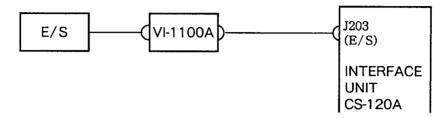


Figure 4-25 Connections for displaying echo sounder picture

Connection 2: Displaying echo sounder picture and FNZ markers by one echo sounder

This method is used when the net sonde is installed and both echo sounder and net sonde signals are taken from the same echo sounder. The net sonde signal is applied to both J202 and J203.

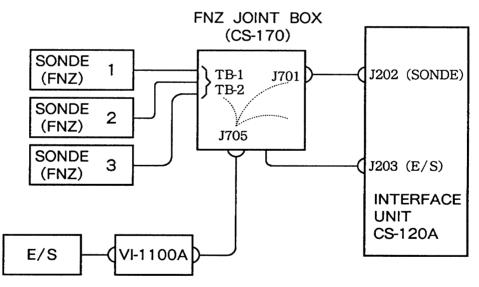


Figure 4-26 Connections for echo sounder picture and FNZ marker by one echo sounder

Connection 3: Displaying echo sounder picture and FNZ markers by separate echo sounders

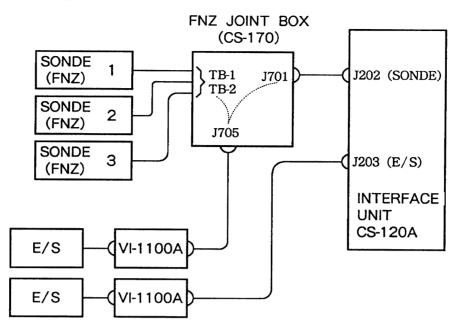


Figure 4-27 Connections for echo sounder picture and FNZ markers by separate echo sounders

Connections for digital indication of position, water temperature and depth

The data for the above readouts are taken from the equipment shown in the table below and input to J204. When data from multiple equipment are input, use Hybrid Interface IF-5000 to feed the data serially.

Data	Data Source	
Position	Loran C navigator, GPS navigator	
Water Temperature	Temperature Indicator T-2000/TI-20, nav equipment connected to temperature sensor	
Depth	Color video sounder, Echo Sounder FE-822	

Table 4-5 Data and source

Note: When a color video sounder having digital depth data output is not available, the white line signal of a paper-type echo sounder can provide digital depth readout. Connect the echo sounder as shown below or as shown in connection 2 or 3 (page 4-15, 4-16) and operate the echo sounder front panel controls so that the white line is effected on the seabed contour.

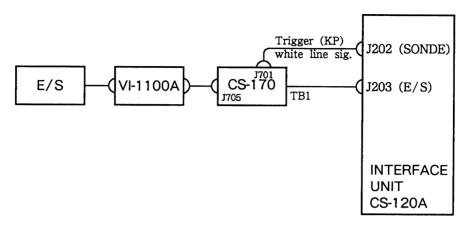


Figure 4-28 How to output white line signal of paper-type echo sounder

Wiring

Connect equipment referring to the interconnection diagram at the back of this manual.

Cable configuration

Wire Symbol	Meaning	02\$8040	No.	Color
\bigcirc	Vinyl sheath wire		1	WHT/BLK
\bigcirc	Shielded wire		2	BLK
\square	Twisted pair wire		3	PNK
			4	GRN
			5	ORG
			6	YEL
			7	RED
		CO-SPEVV-SB-C 0.2 sq. 5P	No.	Color
			1	YEL/BLK
			2	YEL/WHT
			3	YEL/RED
		Armor	4	YEL/BLU
			5	YEL/GRN

Figure 4-29 Cable configuration

Assembling 10P and 7P connectors

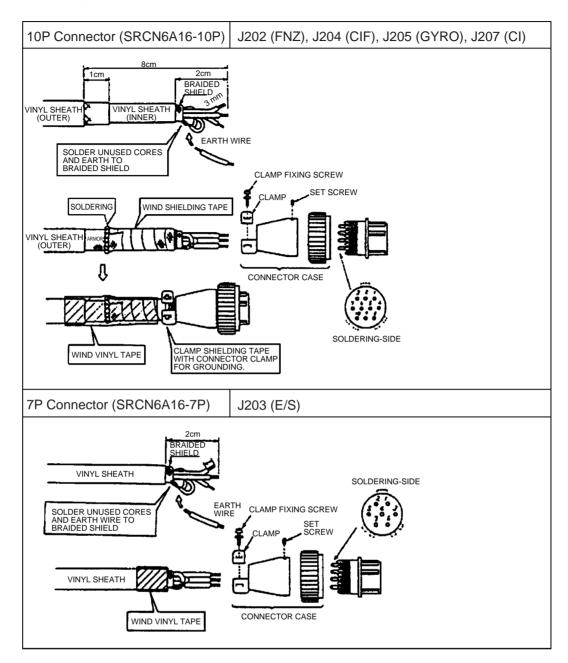


Figure 4-30 Assembling 10P and 7P connectors

4.10 Connection of Sub-Display Unit (option)

The Sub-Display Unit CSH-236 controls the sonar from a remote location, and its outline dimensions and control panel layout are identical to the display unit. One sub-display unit can be connected to three display units.

Note: The Sab-Display Unit can be connected to CSH-83 only.

Connections

Refer to the interconnection diagram on page S-1 and the connector assembling/cable fabrication procedure on page 4-4.

Note: A sub-display unit may not be connected to different models (for example, CSH-73 and CSH-24).

DIP switch setting

Set DIP switch S1 on RDCB board 10P6724 in the sub-display unit referring to the figure and table below.

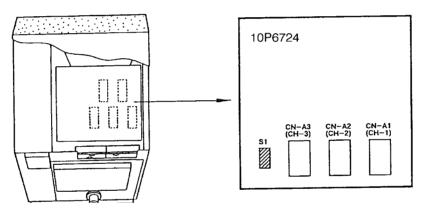


Figure 4-31 Sub-display unit, cover opened

SW No.	Used for	Description
1 2 3	Display unit on CH-1 Display unit on CH-2 Display unit on CH-3	ON: Turning on the sub-display unit automatically turns on the display unit.
4 5 6	Display unit on CH-1 Display unit on CH-2 Display unit on CH-3	ON: Turning on the display unit automatically turns on the sub-display unit. OFF: Sub-display unit is turned on.
7	Remote ON/OFF	Used in remote display unit. Set to ON in sub-display unit.
8	Not used	

Note: You may wish to have both the display unit and a sub-display unit turn on when one is turned on. To do this turn on both #1 and #4.

4.11 Connection of Remote Display Unit (option)

Three display units may be connected to one remote display unit. Operating controls provided on the remote display are power on/off switch, brilliance control and channel selector, which selects a display unit.

Note: The Remote-Display Unit can be connected to CSH-83 only.

Connections

Refer to interconnection diagram on page S-1 and cable fabrication/connector assembling procedure on page 4-11.

Note: The display unit has two ports: one for sub-display unit and the other for remote display unit. When there is no sub-display unit, both ports can be connected to remote display units.

Set DIP switch S1 on RDCB board 10P6724 in the remote display unit referring to the table and figure below.

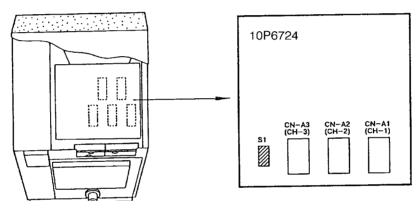


Figure 4-32 Remote display unit, cover opened

SW No.	Used for	Description
1 2 3	Display unit on CH-1 Display unit on CH-2 Display unit on CH-3	Not used.
4 5 6	Display unit on CH-1 Display unit on CH-2 Display unit on CH-3	Turn on when display unit is connected; turn OFF when not connected.
7	Remote ON/OFF	 ON: Remote display unit turns on when a display unit is turned on. Remote display turns off when all display units are turned off. OFF: Remote display is turned on/off by its ON/OFF switch. Note: The remote display cannot be turned on unless a display unit is turned on.
8	Not used	

Table 4-7 DIP switch S1 setting on the remote display unit

4.12 Synchronizing Transmission with Other Sonars or Echo Sounders

You may synchronize transmission with other sonars or echo sounders.

Connections

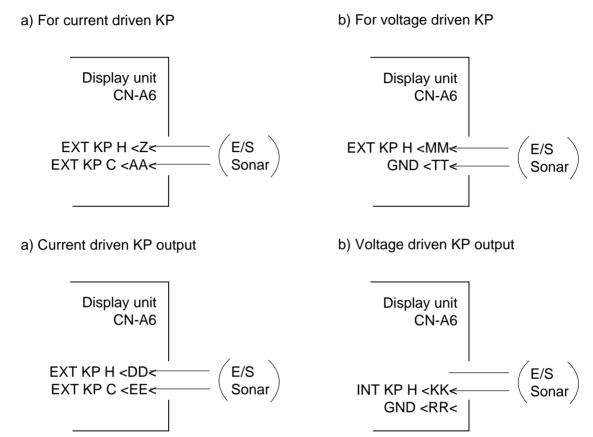


Figure 4-33 Connections for synchronizing transmission with other sonars or echo sounders

Menu setting

Set polarity of the KP on the INIT/SET menu. Set transmission cycle to "0" on data setting window. Refer to the operator's manual for further details.

4.13 Interlocking Operation with Other Sonars

Functions (range, tilt, fish marks, etc.) and remote control may be mutually interlocked with those on other sonars (CSH-23/24/73/83/84). For example, if the range is interlocked, changing the range in one sonar automatically sets the other sonar to the same range. The functions to be interlocked can be selected on the SYSTEM menu. See the operator's manual for further details.

Connections for interlocking functions

Two sonars

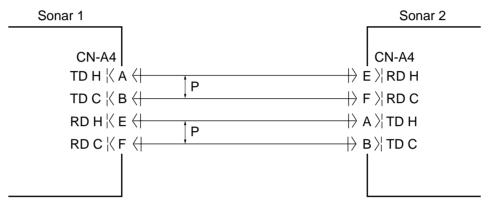


Figure 4-34 Connections for interlocking two sonars

Three sonars

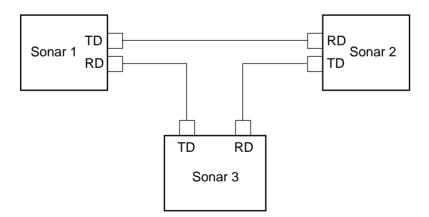


Figure 4-35 Connections for interlocking three sonars

DIP switch setting

Set ID code with DIP switches #1 thru #3 on the display unit. Any code is acceptable, provided that it is not the same as that set on the other sonar. For how to access the DIP switches see page 7-3.

Connections for interlocking remote control

A single remote control box can control three display units. Connect it to the display units as shown below.

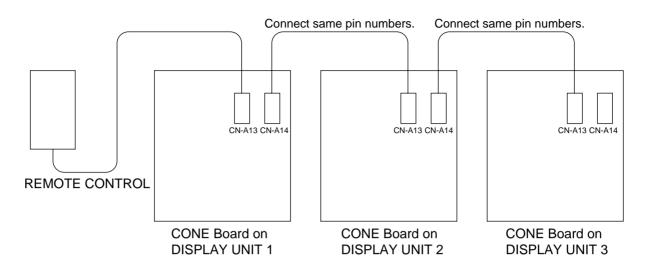


Figure 4-36 Connections for remote control of multiple display units

5. CHANGING POWER SPECIFICATIONS

The display unit is set at the factory for connection to ship's mains of 100 VAC. To power it by 110 VAC or 220 VAC, use step-down transformer PT-400, change the transformer taps on the power unit as below and connect the ship's mains directly.

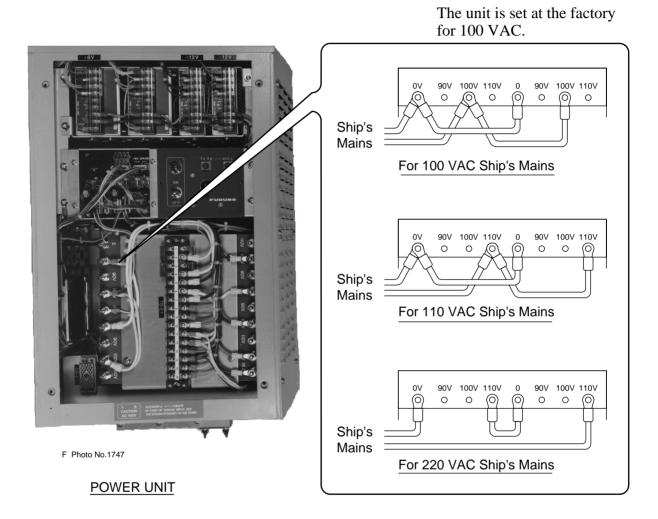


Figure 5-1 Changing tap connections on the power unit

6. INSTALLATION OF FRP RETRACTION TANK

6.1 Before Beginning the Installation

Note the following before installing the FRP tank:

- Use only the tank supplied.
- Follow the instructions in this chapter.
- If the owner of the equipment elects to use a shipyard-prepared FRP tank, FURUNO will assume no responsibility for any damage caused by water leakage. If the shipyard supplies the FRP tank, do the following:
 - The finished surface of the tank flange must be within 0.5 mm of horizontal.
 - Use sealant recommended by shipyard.

Name	Туре	Code No.	Qty
FRP Retraction Tank	SHG-0001	660-800-011	1
Waterproofing Gasket	SHH-0003-1	660-800-031	1
Three Bond Sealant	1101 200 g	000-854-101	1

Table 6-1 Contents of FRP retraction tank installation kit

6.2 Installation of the FRP Retraction Tank

Fasten the hull unit to the retraction (after installing the retraction tank) as follows.

1. Clean the surface of the tank flange. Coat the flange with about 1 mm thickness of sealant (Three Bond 1101, supplied).

Note: Use only the sealant supplied.

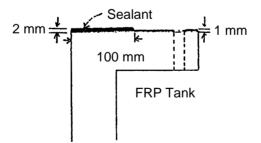


Figure 6-1 Coating the tank flange with sealant (supplied)

2. Lay the waterproofing gasket on the tank flange and coat the gasket with about 1 mm thickness of sealant.

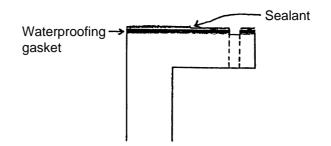


Figure 6-2 Laying the waterproofing gasket on the tank flange

3. Orient the bow mark (arrow) on the hull unit flange toward ship's bow. (If the mark cannot be perfectly oriented toward ship's bow adjust heading after installation as shown in the next chapter.)

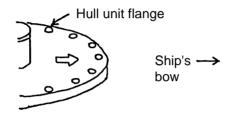


Figure 6-3 Orienting hull unit flange toward ship's bow

4. For the 1200 mm stroke hull unit, insert insulation gaskets in each of the 11 holes for stud bolts on the tank flange. (Do this before setting the hull unit to the retraction tank.)

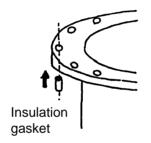


Figure 6-4 Inserting insulation gasket in tank flange

- 5. Before setting the hull unit on top of the retraction tank, observe the following cautions:
 - Clean the hull unit flange to make sure no foreign material has fallen into the retraction tank.
 - Confirm that waterproofing gasket is in place.

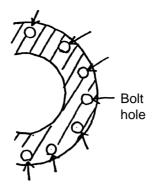


Figure 6-5 Tank flange

6. Set the hull unit on top of the retraction tank. Pass flat washer onto hex bolt and insert them in stud bolt hole from the top of the hull unit flange. At the retraction tank, fasten the bolt with insulation gasket, flat washer, spring washer and nut, in the order shown in the figure below.

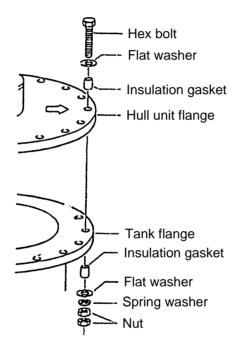


Figure 6-6 Fastening the hull unit to the retraction tank

7. Install stays from the top of the hull unit, using the eye bolts.

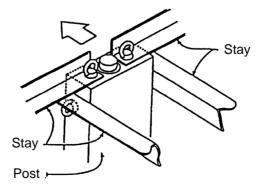


Figure 6-7 Installing stays on the hull unit

7. ADJUSTMENT AND CHECK

7.1 Hull Unit Check

- 1. Press the ON switch to turn on the equipment. Confirm that the lamps above the ON and switches light.
- 2. Confirm that the 5V and UP lamps on the raise/ lower control box are lit.
- 3. Remove the cover of the raise/lower control box and check the following voltages:

Terminal	Terminal No.	Voltage
TB-D1	(7) - (8)	+12 V
TB-D2	$ \begin{array}{c} (1) - (2) \\ (2) - (3) \\ (1) - (3) \end{array} $	100 VAC 100 VAC 200 VAC

4. In the raise/lower control box, turn the TEST/NOR-MAL switch to TEST. Press the ↓ switch to confirm that the transducer lowers. Also, while the transducer is being lowered, check that the MD LED lights when the MD L. SW kicks. Note that the MD L. SW does not stop the transducer when the TEST/ NORMAL switch is in the TEST position.

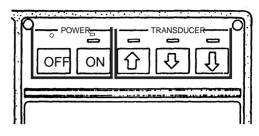


Figure 7-1 Display unit front panel

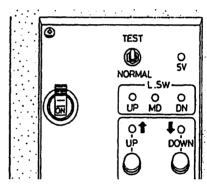


Figure 7-2 Raise/Lower control box

- 5. Press and release the \clubsuit switch. Confirm that the transducer stops at the moment the switch is released.
- 6. Press the ↓ switch again. Confirm that the transducer stops at the moment the lower limit switch kicks.
- 7. Confirm that the \uparrow switch operates in a similar manner.
- 8. Check that LEDs on the panel of the raise/lower control box light as follows:
 - 1) UP, MD and DN LEDs light when corresponding limit switch kicks.
 - 2) UP and DOWN LEDs light while UP and DOWN switches are pressed and extinguish when switches are released.
- 9. Set the TEST/NORMAL switch to NORMAL.
- 10. At the display unit, press the ↓ (mid position) switch. Confirm that the lamp above the switch blinks while the transducer is being lowered, a short beep sounds when the mid limit switch kicks, and the lamp lights when the transducer is fully lowered.

- 11. Press the ↓ switch. Confirm that the lamp above the switch blinks while the transducer is being lowered, a short beep sounds when the mid limit switch kicks, and the lamp lights when the transducer is fully lowered.
- 12. Press the 1 switch. Confirm that the lamp above the switch blinks while the transducer is being raised, a short beep sounds when the mid limit switch kicks, and the lamp lights when the transducer is fully raised.
- 13. Press the OFF switch. Confirm that the transducer is completely retracted and then the power is turned off.
- 14. With the transducer lowered, confirm that the transducer is raised when **↑** or OFF is pressed.

7.2 Heading Adjustment

When the arrow on the flange of the hull unit cannot be directed toward ship's bow adjust the heading so an echo which is dead ahead appears dead ahead on the display.

1. Locate a target in the bow direction (buoy, for example) and display it on a near range. If the target appears at 12 o'clock the heading alignment is correct and no further adjustment is necessary. If it is not go to step 2.

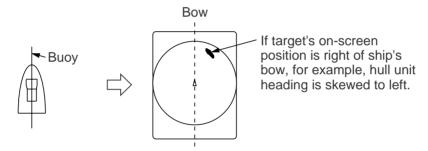


Figure 7-3 Heading adjustment

2. Turn on the power while pressing and holding down the MENU key. The INIT SET/TEST menu appears.

INIT SET/TEST	MENU		
Select item with Press END key	↓ ↑ ← → keys ar to close menu.	nd press MENU k	ey.
HEADING ADJ	BAUD RATE	EXT KP	UNIT/LANGUAG
SELF TEST	ECHO TEST	E/S NET REC	DEFAULTS
OTHERS			

Figure 7-4 INIT SET/TEST menu

3. Select HEADING ADJ.

INIT SET/TEST	MENU		
Select item with Press END key		eys and press MENU	key.
HEADING ADJ	359° ⊲	Setting range: 0° to 359°	\triangleright



4. Enter heading correction with ← or →, referring to the example in the table below for guidance.

Target Location	Correction Setting
Target displaced 30° to port	Set to 30°.
Target displaced 30° to starboard	Set to 330°.

7.3 DIP Switch Setting in the Display Unit

Set the DIP switch in display unit, referring to the table shown below.

- 1. Unfasten six screws on the main panel.
- 2. Draw out the main panel and unplug four connectors.
- 3. Set DIP switch referring to the table below.

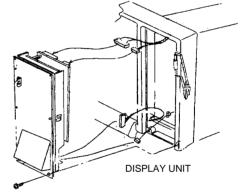


Figure 7-6 Dismounting the main panel

<u>TPIF Board (10P6713)</u>

Item	SW No.			Setting					
ID Code for Interlock Function	1	Set ID code	Set ID code for interlock operation of CSH-23/24/73/83/84 s code is acceptable unless it is used in other interlocked son						
	2	code is acce	sonars.						
	3								
Unit Code	4	OFF	ON	ON	OFF	ON			
	5	OFF	OFF	ON	OFF	ON			
	6	OFF	OFF	OFF	ON	ON			
	Unit	CSH-58 (28 kHz) CSH-53 (28 kHz)	CSH-53 (55 kHz)	CSH-23/24	CSH- 73/83/84	CSH- 23F/23FL/ 24F/24FL			
EEPROM Check	7	ON	Check OFF	OFF	Check ON				
Stand Alone	8	For factory u	se. Set to ON a	always.					

<u>PND Board (10P6714)</u>

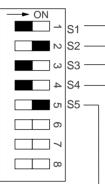
Item	SW No.	Setting			
Display unit	3	OFF	For 21" CRT display unit (CSH-24/24F/24FL/84)		
setting	5	ON	For 15" CRT display unit (CSH-23F/23FL/24F/24FL)		

7.4 Setting and Adjustment in the Interface Unit

DIP switch setting

Nav data and fish data input from external equipment can be turned on or off with DIP switch DP-1 in the Interface Unit CS-120A.





Ship's speed and bearing (for track plotting, true motion, target lock, etc.)

Input Device	S1	S2
Gyrocompass, Speed Log	OFF	OFF
GPS or DR (Note 1)	ON	OFF
Current Indicator	OFF	ON
DR or Current Indicator (Note 2)	ON	ON

Select navigation which feeds nav data for drawing ship's track by switch S1 and S2.

Note 1: GPS has priority. Switched automatically from GPS to DR when GPS data is absent for more than 61 seconds or ship's speed measured with GPS is 0.2 kts or less. If DR is not available when switched from GPS to DR, heading readout is fixed at 0 degrees and ship's track is plotted by using the last GPS data obtained before switching to DR. If you still require speed, heading data from GPS even though ship's speed is less than 0.2 kts, set the GPS format to DR. Note however that the heading direction becomes erratic if the ship's speed is less than 0.2 kts.

Note 2: Use this setting when both DR and current indicator are available. Normally DR data has highest priority, and is switched to current indicator data if the DR data is absent for more than 61 seconds. The heading data for the bearing scale is always provided from the current indicator. When DR data is taken from GPS be sure to set GPS output format to "DR." GPS with no "DR" output format cannot be used.

Ship's position

Input Device	S3	S4	Use
Loran C	OFF	OFF	GPS
GPS or DR	ON	OFF	

Use this position for GPS or DR. GPS data has priority.

Depth (echo sounder, color video sounder, etc.)

Input Device	S5	No
Echo Sounder (Note 1)	OFF	de
GPS or DR (Note 2)	ON	so de

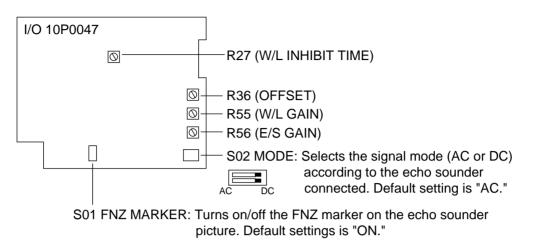
Note 1: For using white line pulse when lepth data is taken from an echo ounder which does not have digital lepth output.

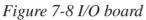
Note 2: When the depth data is taken from an echo sounder which has digital echo output (FE-822, FCV, ED-202, IF-3000, or IF-5000).

Figure 7-7 DIP switch settings in the interface unit

Adjustments

If the echo sounder picture color does not have the desired coloration, adjust the appropriate potentiometers on the I/O board.





Adjustment of signal level (potentiometer R36, R56)

Verify that the output level of E/S Interface VI-1100A satisfies the following ratings.



Figure 7-9 E/S interface unit output level

If not, adjust the potentiometers in the VI-1100A referring to the installation manual for the FCV series.

Procedure

Turn the E/S GAIN and E/S OFFSET potentiometers (R56 and R36) so that the color gradation of the echo sounder picture appears similar to the intensity gradation of the combined echo sounder echogram.

- Case A: The echo sounder picture on the CSH-83/84 is comparatively higher in sensitivity than that of the paper echogram. In this case, turn the E/S OFFSET potentiometer so that weak signals painted in blue or light blue are displayed in deep blue.
- Case B: The echo sounder picture on the CSH-83/84 is comparatively lower in sensitivity than that of the paper echogram. In this case, turn the E/S GAIN potentiometer clockwise until the picture is even in quality.

Adjustment of white line inhibit time (potentiometer R27)

When no digital depth data is input to the interface unit, the white line signal from the echo sounder is used for depth information.

The potentiometer R27 cancels the white line pulse for about 10 ms after transmission to avoid false depth indication caused by unwanted noise in short ranges.

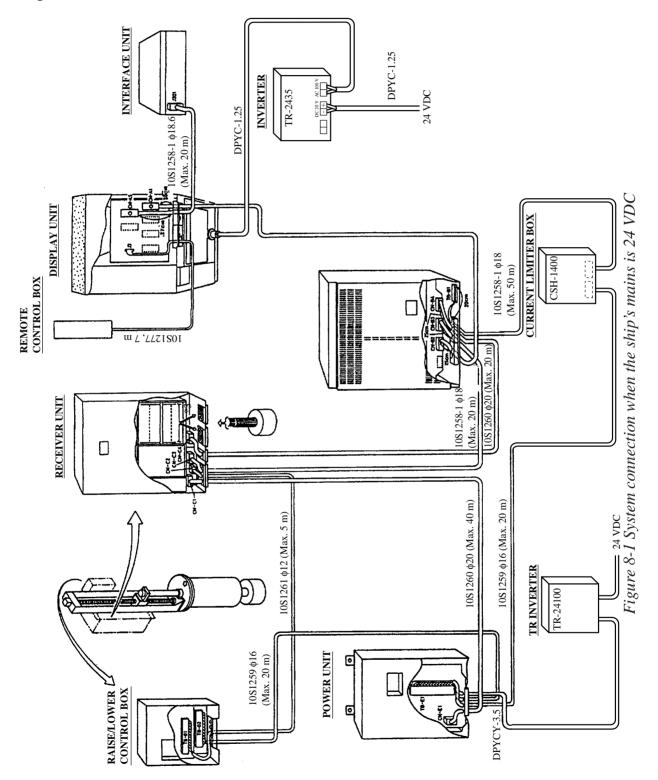
No readjustment of potentiometer R27 is required as long as the CSH-83/84 indicates the correct depth. If the depth is wrong, turn R27 clockwise about 90 degrees.

Adjustment of white line output level (potentiometer R55)

Improper setting of potentiometer R55 causes the seabed line to be painted in deep blue due to the white line pulse. Adjust R55 so that the seabed is painted in reddish brown.

8. WHEN SHIP'S MAINS IS 24 VDC

When the ship's mains is 24 VDC, use DC/AC inverter unit TR-2435, TR-24100 and current limiter box CSH-1400. (All units are optional supply.) The system diagram and interconnection diagram are as follows.



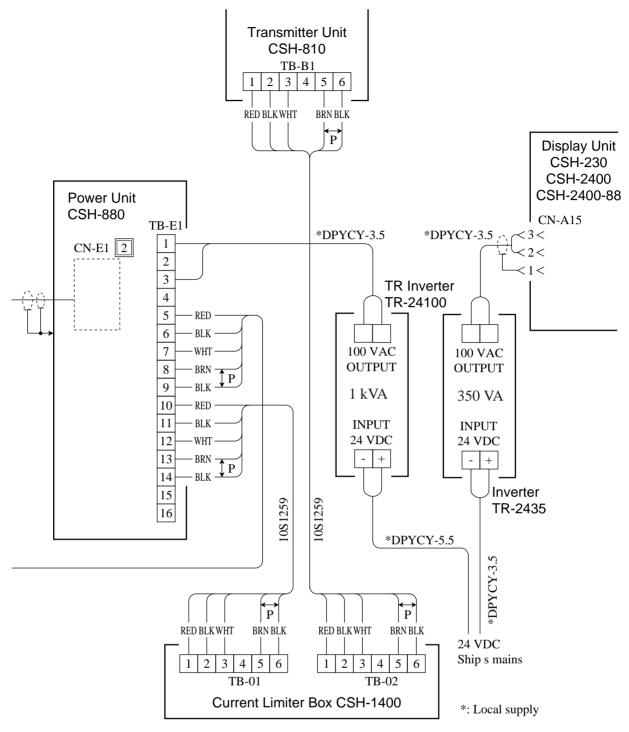


Figure 8-2 Connection with 24 VDC ship's mains



SHIP	NO.	SPARE F	PARTS LIST FOR			US	E			SETS PE VESSEL	R
		CSH- 81/88/82/83 281W/288W 281S/84	カラースキャニング ソナー COLOR SCANNING SONAR								
				DWG.	NO		UANTIT	Y	REN	ARKS/CODE N	10.
ITEN No.	NA PA	ME OF	OUTLINE	OR TYPE		WORK PER Set	PER VES	SPARE			
	L1-7		20	FGMA 3A			nin en el		指示装	适 用	
1	FUSE			125V(UL)	1		2		ISPLAY UNIT	
	 								000-1 指示装	11-848 = 筆田	
2	E1-7 FUSE			FGMA 1A AC125V		1		2		ISPLAY UNIT	
							19 11			126-840	
	£1-7		20	FGMA 2A AC125V		No.			指示梦	長置 用	Janes
3	FUSE		()			2		4	FOR D	ISPLAY UNIT	
										126-841	
4	E1-7			FGA0 10 AC125V	A	1		5	指示書 FOR D	表置用 DISPLAY UNIT	
									000-	126-852	
	管入	9t1-2	38	F-7165	20A		1	-	1	表置用	
5	FUSE			6 AC250V		1		2		SPLAY UNIT	
								-	1.1	547-022 妄置用	
6				10-2850	(10P)			1		RECEIVER UNIT	
										902-740	
7	CONN	抜き工具 ECTOR		10-038-	-3901-0			1	1.1	裝置用 RECEIVER UNIT	•
	PULL	EK							100-	075-230	·····
	1-1-7		<mark> ≪30</mark> >	FGBO-A AC125V	2A		-		送信	装置用	
8	FUSE					1	6	20		TRANSMITTER I	JNIT
						-		-	000-	549-062	
					· ·					· · · · · · · · · · · · · · · · · · ·	<.3
HED			JRUNO ELECTRIC	CO. , LT	 ח־	DWG	NO	<u></u>			1/
[mrK	- 、					- 1 · · ·			EDEN	E ONLY.)	<u> </u>
		(略	図の寸法は、参考値で	g _o DIM	ENSIONS	IN UK	AWING	FUR KEI	ENERG	C1290-F	01-
					A – 1			/		01270 ⁻¹ F	0 T -
UN SA	21250				rx						



	-URUI		CODE NO.	006-934-000)	10BY-X-9401 -6
			TYPE カラースキャニング ソナ	CP10-03010		1/-
	· 事材料表 ALLATION MATERIALS	CSH-81/82/83 281W/281S	COLOR SCANN			
香号 NO.	名称 NAME	略 図 OUTLINE		名/規格 CRIPTIONS	数量 0' TY	用途/備考 REMARKS
1 *	コネクタ CONNECTOR		SRCN6A16		1	外部インターフェース工材用 FOR INTERFACE UNIT
			CODE NO.	000-508-662		
2	279		SRCN6A16	-10P		外部インターフェース工材用 FOR INTERFACE UNIT
	CONNECTOR	025	CODE NO.	000-508-663	4	
3			00-8016-	038-313761HV	1	外部インターフェース工材用 FOR INTERFACE UNIT
	CONNECTOR		CODE NO.	000-127-234		
4	J\$79		54-038-0	00-601/SC	•	外部インターフェース工材用 FOR INTERFACE UNIT
	CONNECTOR		CODE NO.	000-132-081		
5	7-2線組品 GROUNDING WIRE		CS-120-C		1	外部インターフェース工材用 FOR INTERFACE UNIT
			5m CODE NO.	006-937-990		
6	貼りマーク. J201. STICKER. J201.	35	10-018-5	022	1	外部インターフェース工材用 FOR INTERFACE UNIT
j.		ET	CODE NO.	181-850-220		
7	コネクタ CONNECTOR		RM15TP-2	PA	1	外部インターフェース工材用 FOR INTERFACE UNIT
		421 J	CODE NO.	000-503-314		
8	27991 CONTACT PIN		60-8017-	0313-00-339	38	外部インターフェース工材用 FOR INTERFACE UNIT
		~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~~	CODE NO.	000-519-542		
9	クーラーハ・テ COOLER PUTTY	10	200G19		2	指示装置工材用 FOR DISPLAY UNIT
	1779271-7" (A)		20 CODE NO.	000-807-621		114 1. 1
10	INSULATION TUBE		4. 0X0. 3	‡1ª <b>*5CM</b> ≭	1	指示装置工材用 FOR DISPLAY UNIT
			CODE NO.	000-100-923		

<u>C1290-M01- G</u>

FURUNO ELECTRIC CO ., LTD

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	URUP		CODE NO.	006-934-000		10BY-X-9401 -6
		<b>.</b>	TYPE	CP10-03010		2/4
	事材料表 ALLATION MATERIALS	CSH-81/82/83 281W/281S	h7-2++=20 27			
香号 NO.	名称 NAME	略図 OUTLINE		名/規格 CRIPTIONS	数量 0' TY	用途/備考 REMARKS
11	コネクタ CONNECTOR		NCS-252-	P	1	指示装置工材用 FOR DISPLAY UNIT
		•28 <b>5</b>	CODE NO.	000-506-501		
12	コネクタ CONNECTOR		00-8016-	038-313761HV	1	指示装置工材用 FOR DISPLAY UNIT
			CODE NO.	000-127-234		
13	7-ス板 COPPER STRAP		WEA-1004	-0	1	指示装置工材用 FOR DISPLAY UNIT
		L=1.2m	CODE NO.	500-310-040		
14	コネクタ CONNECTOR	50	NCS-253-	P		指示装置工材用 FOR DISPLAY UNIT
			CODE NO.	000-506-503		
15	27971 CONTACT PIN		60-8017-	0313-00-339	114	受信装置工材用 FOR RECEIVER UNIT
			CODE NO.	000-519-542		
16	7 末板 COPPER STRAP		WEA-1004	T	_ 1	受信装置工材用 FOR RECEIVER UNIT
	32/9	L=1.2m	CODE NO.	500-310-040		교승방로구나며
17	CONNECTOR			00-601/SC	3	受信装置工材用 FOR RECEIVER UNIT
	<b>ホールフ゜</b> ラク゜		CODE NO.	000-132-081		受信装置工材用
18	HOLE PLUG	ø20 <b>S</b>	NO. 4567		4	FOR RECEIVER UNIT
19 1	]27/9		CODE NO.	000-800-729 020-313-703V	1	受信装置工材用
19	CONNECTOR	DETT'			 _ 1	文语表遣工初用 FOR RECEIVER UNIT
	P貼りマーク.11、		CODE NO.	000-111-143	1	四信在罢了分用
20	P STICKER 11.	-23-4	10-026-0	1	1	受信装置工材用 FOR RECEIVER UNIT
			CODE NO.	100-014-880		

C1290-M02- F

(略図の寸法は、参考値です。

FURUNO ELECTRIC CO ., LTD



	URUI		CODE NO.	006-934-000	)	10BY-X-9401 -6	
			TYPE	CP10-03010		3/4	
	事材料表 ALLATION MATERIALS	281₩/2815	15-2#+=29" 27 COLOR SCANNI				
番号 NO.	名称 NAME	略図 OUTLINE		名/規格 CRIPTIONS	数量 Q' TY	用途/備考 REMARKS	
21	>-41° 20-7°	<u>مرور المرور ا</u>	ZS-06H *	0. 055M*	20	受信装置工材用 FOR RECEIVER UNIT	
	SHIELD SLEEVE	L=0.055m	CODE NO.	000-807-634	20		
22	圧着端子	26	FV5. 5-4		5	上下装置用 FOR HULL UNIT	
	CRIMP-ON LUG		CODE NO.	000-538-123			
23	圧着端子 CRIMP-ON LUG		FV1. 25-3.	.7 7h	15	上下装置用 FOR HULL UNIT	
			CODE NO.	000-108-699			
24	圧着端子 CRIMP-ON LUG		FV1. 25-M	4 7ħ	5	上下装置用 FOR HULL UNIT	
· · · · · · · · · · · · · · · · · · ·	7-2板		CODE NO.	000-536-715			
25	COPPER STRAP		WEA-1004		1	送振装置工材用 FOR TRANSMITTER UNIT	
· · · ·	J7421	L=1.2m	CODE NO.	500-310-040 0313-00-339		送振装置工材用	
26	CONTACT PIN		CODE NO.	000-519-542	120	FOR TRANSMITTER UNIT	
07	上 圧着端子	26	FV5. 5-4	1		送振装置工材用 FOR TRANSMITTER UNIT	
27	CRIMP-ON LUG	10 0 1	CODE NO.	000-538-123	5		
28	#-#7° 79" HOLE PLUG		NO. 4567		4	送振装置工材用 FOR TRANSMITTER UNIT	
	上着端子		CODE NO.	000-800-729			
29	注道端于 CRIMP-ON LUG		FV1. 25-M	1	5	送振装置工材用 FOR TRANSMITTER UNIT	
	貼りマーク		CODE NO.	000-536-715		送振装置工材用	
30	STICKER		CODE NO.	100-004-870	1	FOR TRANSMITTER UNIT	

<u>C1290-M03- F</u>

FURUNO ELECTRIC CO., LTD



	URUN		CODE NO.	006-934-000		10BY-X-9401 -6
		e de la companya de l	TYPE	CP10-03010		4/4
I	事材料表	CSH-81/82/83 281W/281S	カラースキャニング ソナ COLOR SCANNI			
INST	ALLATION MATERIALS		002011 00/1111			
番号 NO.	名称 NAME	略 図 OUTLINE		名/規格 CRIPTIONS	数量 0' TY	用途/備考 REMARKS
- 01 ×	コネクタ CONNECTOR		54-038-0	00-601/SC	3	送振装置工材用 FOR TRANSMITTER UNIT
	CONNECTOR		CODE NO.	000-132-081		
32	圧着端子		FV1. 25-M	4 77	6	電源装置用 FOR POWER UNIT
³² CRIMP-ON LUG	CRIMP-ON LUG	71(0 (11))	CODE NO.	000-536-715	1 -	
33	17479		54-038-0	00-601/SC	1	電源装置用 FOR POWER UNIT
	CONNECTOR		CODE NO.	000-132-081		
34	7-ス板 COPPER STRAP		WEA-1004	-0	1	電源装置用 FOR POWER UNIT
	CUPPER STRAP	L=1.2m	CODE NO.	500-310-040		
35	\$−\$7° <del>7</del> 0^	20	NO. 4567		4	電源装置用 FOR POWER UNIT
	HOLE PLUG		CODE NO.	000-800-729		
	貼りマーク.1、	30	10-026-7	018-0		電源装置用 FOR POWER UNIT
36	STICKER. 1.		CODE NO.	100-008-630		
	ጋንቃንኑ	le 19 →	60-8017-	0313-00-339	   	電源装置用 FOR POWER UNIT
37	CONTACT PIN	EDI3	CODE NO.	000-519-542	38	
	<b>圧</b> 着端子	26	FV5. 5-4			電源装置用 FOR POWER UNIT
38	CRIMP-ON LUG		CODE NO.	000-538-123	15 3	

C1290-M04- E

FURUNO ELECTRIC CO .. LTD

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	URUP		CODE NO.			10BW-X-9405 -3	
			TYPE				1/1
	事材料表	23/F/FL/K •24/F/FL 53 • 55 • 80 • 81 • 82 • 83	-2++=29 yt				
INST	ALLATION MATERIALS					and an and the second sec	
番 号 NO.	名称 NAME	略 図 OUTLINE		名/規格 RIPTIONS	数量 0' TY	用途/備考 REMARKS	
1	6777777 # 6P TWISTED PAIR CABLE		CO-SPEV-S	B 0. 3X6P 000-100-992	1		

_C1286-M05- D FURUNO ELECTRIC CO . , LTD DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

(略図の寸法は、参考値です。

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	URUR		CODE NO.	006-959-830		10CE-X-9401 -0
			<b>TYPE</b> カラースキャニンク・ソナ	CP10-03610		1/4
	事材料表 ALLATION MATERIALS	CSH-82/84	COLOR SCANNI			
号 VO.	ろ称 NAME	略 図 OUTLINE		名/規格 CRIPTIONS	数量 0' TY	用途/備考 REMARKS
1	7-ኢ線組品 GROUNDING ₩IRE		CS-120-C	006-937-990	1	外部インターフェイス用 FOR DATA INTERFACE UNIT
2	コネクタ CONNECTOR			00-601/SC	1	外部インターフェイス用 FOR DATA INTERFACE UNIT
			CODE NO.	000-132-081		
3	כינב CONTACT PIN		<b>F</b> 0	0313-00-339	38	外部インターフェイス用 FOR DATA INTERFACE UNIT
	$\left  \frac{1}{2} \right ^{2} = \left  \frac{1}{2} \right ^{2} \left  \frac{1}{2} \left  \frac{1}{2} \left  \frac{1}{2} \right ^{2} \left  \frac{1}{2} \left  \frac{1}{2} $			000-519-542		
4	コネクタ CONNECTOR	39 51		038-313761HV	1	外部インターフェイス用 FOR DATA INTERFACE UNIT
<u>.                                    </u>	2729	<u> </u>	CODE NO.	000-127-234		外部インターフェイス用
5	CONNECTOR	¢25	ter i e ter ter ter	000-508-663	4	FOR DATA INTERFACE
6	貼りマーク. J201. STICKER. J201.		10-018-1 CODE NO.	5022 181-850-220	1	外部インターフェイス用 FOR DATA INTERFACE UNIT
7	コネクタ CONNECTOR	¢21	RM15TP-:	2PA 000-503-314	1	外部インターフェイス用 FOR DATA INTERFACE UNIT
8	コネクタ CONNECTOR	¢25	SRCNGA1	6-7P 000-508-66	1 2	外部インターフェイス用 FOR DATA INTERFACE UNIT
9	7-2板 COPPER STRAP	50	CODE NO.		1	指示装置用 FOR DISPLAY UNIT
10	1779271-7°(A) INSULATION TUBE		.2 4. 0X0. 3 φ4 CODE NO.		1 1	指示装置用 FOR DISPLAY UNIT

FURUNO ELECTRIC CO . , LTD

	URUP		CODE NO.	006-959-830		10CE-X-9401 -0
			TYPE	CP10-03610		2/4
	事材料表 ALLATION MATERIALS		15-2#+=29" 27- COLOR SCANNII			
序 号 NO.	名称 NAME	略図 OUTLINE		名/規格 RIPTIONS	数量 0' TY	用途/備考 REMARKS
	M8化粧ビス		10-054-11			
11	PANEL SCREW	φ12	CODE NO.	100-195-970	4	FOR DISPLAY UNIT
			NCS-253-F	>		指示装置用 FOR DISPLAY UNIT
12	CONNECTOR	¢28	CODE NO.	000-506-503	1	FUR DISPLAT UNIT
	クーラーハ テ	90	200G11			指示装置用 FOR DISPLAY UNIT
13	COOLER PUTTY	55	CODE NO.	000-807-621	2	
	         	50	NCS-252-	 P		指示装置用
14	CONNECTOR	¢28	CODE NO.	000-506-501	1	FOR DISPLAY UNIT
15	ጋネクタ CONNECTOR	39 51 22	00-8016- CODE NO.	038-313761HV	1	指示装置用 FOR DISPLAY UNIT
16	コネクタ CONNECTOR			00-601/SC		受信装置用 FOR RECEIVER UNIT 3
			CODE NO.	000-132-081		
17	ホールフ゜ラク゛		NO. 4567			受信装置用 FOR RECEIVER UNIT 4
	HOLE PLUG	φ 20 N ====	CODE NO.	000-800-729		
	P貼りマーク.11.	25	10-026-0	1619-0		受信装置用 FOR RECEIVER UNIT
18	P STICKER. 11.	55	CODE NO.	100-014-880		
	1279		00-8016-	-020-313-703V		受信装置用 FOR RECEIVER UNIT
19	CONNECTOR		CODE NO.	000-111-143		1
			60-8017	-0313-00-339	-	受信装置用
20	CONTACT PIN			000-519-54	11	FOR RECEIVER UNIT

C1296-M02- A FURUNO ELECTRIC CO ., LTD



	URUN		ODE NO.	006-959-830		10CE-X-9401 -0	
			YPE			3/4	
	.事材料表 ALLATION MATERIALS		-z++=>9" y+- LOR SCANNIN			±	
⊧号 NO.	▲ 名称 NAME	略図 OUTLINE		名/規格 RIPTIONS	数量 0' TY	用途/備考 REMARKS	
01	7-ス板 COPPER STRAP	50	WEA-1004-		1	受信装置用 FOR RECEIVER UNIT	
		L=1.2m	CODE NO.	500-310-040			
22	シールト スリーフ SHIELD SLEEVE	<u> 10</u>	ZS-06H *0	). 055M*	20	受信装置用 FOR RECEIVER UNIT	
		L=0.055m	CODE NO.	000-807-634			
23	圧着端子 CRIMP-ON LUG		FV1. 25-3.		15	上下装置用 FOR HULL UNIT	
	圧着端子		CODE NO. FV5. 5-4	000-108-699		上下装置用 FOR HULL UNIT	
24	CRIMP-ON LUG		CODE NO.	000-538-123	5	FOR HULL UNIT	
25	圧着端子 CRIMP-ON LUG	19 71(0:11)	FV1. 25-M4	000-536-715	5	上下装置用 FOR HULL UNIT	
26	7-2板 COPPER STRAP		WEA-1004-			送振装置用 FOR TRANSMITTER UNI	
		50 L=1.2	CODE NO.	500-310-040			
27	圧着端子 CRIMP-ON LUG		FV5. 5-4 CODE NO.	000-538-123	5	送振装置用 FOR TRANSMITTER UNIT	
28	コネクタ CONNECTOR		54-038-00	<u> </u>	3	送振装置用 FOR TRANSMITTER UNI	
			CODE NO.	000-132-081	7 .		
29	DUDDE		60-8017-0	0313-00-339	120	送振装置用 FOR TRANSMITTER UNI	
30	ホールフ°ラク*		NO. 4567			送振装置用 FOR TRANSMITTER UNI	
30	HOLE PLUG	¢ 20	CODE NO.	000-800-729	4		

C12<u>9</u>6-M03- A_ FURUNO ELECTRIC CO ., LTD

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

FURUNO ELECTRIC CO., LTD

C1296-M04- A

	URUI		CODE NO.	006-959-830		10CE-X-9401 -0
			ТҮРЕ	CP10-03610		4/4
	事材料表 ALLATION MATERIALS		ラースキャニンク・ソナ OLOR SCANNI			
昏 号 NO.	名称 NAME	略図 OUTLINE		名/規格 RIPTIONS	数量 0' TY	用途/備考 REMARKS
	貼りマーク STICKER	50 1 36	10-026-50 CODE NO.	002-0	1 	送振装置用 FOR TRANSMITTER UNIT
32	圧着端子 CRIMP-ON LUG	71(0 31)	FV1. 25-M	4 7h	5	送振装置用 FOR TRANSMITTER UNI
33	בעפיר Contact Pin			0313-00-339	38	電源装置用 FOR POWER SUPPLY UNIT
34	圧着端子 CRIMP-ON LUG		FV5. 5-4 CODE NO.	000-538-123	15	電源装置用 FOR POWER SUPPLY UNIT
35	ホールフ [。] ラク [。] HOLE PLUG	\$ 20 \$ 20 \$	NO. 4567 CODE NO.	000-800-729	4	電源装置用 FOR POWER SUPPLY UNIT
36	コネクタ CONNECTOR		54-038-0 CODE NO.	00-601/SC	1	電源装置用 FOR POWER SUPPLY UNIT
37	7-x板 COPPER STRAP	50 L=1.2	WEA-1004 CODE NO.	-0	1	電源装置用 FOR POWER SUPPLY UNIT
38	圧着端子 CRIMP-ON LUG	7.031)	FV1. 25-M	14 7h 000-536-715	6	電源装置用 FOR POWER SUPPLY UNIT
39	貼り7-7.1. STICKER.1.	30	10-026-7 CODE NO.	100-008-630	1	電源装置用 FOR POWER SUPPLY UNIT

A – 10

	URUI		CODE NO.	006-027-830	)	10CI-X-9501 -2
			ТҮРЕ	FP10-01801		1/1
	<b>属品表</b>					
番号 NO.	名称 NAME	略図 OUTLINE	1	名/規格 RIPTIONS	数量 Q' TY	用途/備考 REMARKS
1	7−ト° HOOD		10-062-16 CODE NO.	01–0 100–250–550	1	
<b>,</b>	フード取り付け金具 HOOD MOUNTING PLATE		16-062-16 CODE NO.	02–0 100–250–560	1	
2	フィルタービス FILTER MOUNTING SCREW	6 10	66-007-12 CODE NO.	22–0 860–712–220	1	
	+バインドイトネジ BINDING HEAD SCREW		M3X6 C270 ロ ナイロンワッ CODE NO.	0Wポリシール ク シャツキ 000-800-582	4	

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^{DWG NO.} C1307-F01- B FURUNO ELECTRIC CO . . LTD. (略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

	URUI		CODE NO.	006-989-020	)	10BW-X-9505 -1	
			TYPE	+		4	4.74
			ITPE	FP10-01201			1/1
	「属品表 ESSORIES						
AUUL							
番 号 NO.	名称 NAME	略 図 OUTL I NE	型名/規格 DESCR!PTIONS		数量 Q' TY	用途/備考 REMARKS	
1			14-002-11	25-2			
	HANDLE	e e e e e e e e e e e e e e e e e e e	CODE NO.	840-211-252	2		
, n	ローセ・ット座金 ROSETTE WASHER		M6 C2700W ポリシール クロ				
	RUSEITE WASHER		CODE NO.	000-864-910			
2	+丸皿小杉	20	M6X20 C27 ・リシール クロ				
	OVAL COUNTERSUNK HEAD SCREW		CODE NO.	000-861-475	4		
	波座金		WW-6 SUS				
4	WAVE WASHER		CODE NO.	000-864-350	4		

DWG NO. C1286-F01- F FURUNO ELECTRIC CO . , LTD. (略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

	URU		·			
			CODE NO.	006-989-040	)	10CF-X-9501 -1
			TYPE	FP10-01203		1 1/1
付	属品表	(SH-55/53/23 • F • K 73/83	モート掛け具			
ACCE	SSORIES	F	EMOTE HOOK			
番号 NO.	名称 NAME	略 図 OUTLINE	型名/規格 DESCRIPTIONS		数量 0' TY	用途/備考 REMARKS
1	掛具 HOOK	<u> </u>	10-026-8226-1		1	
			CODE NO.	100-008-801		
2	+t~~P91}#>	14-14-14	3X14 SWCH	18A MFZN-2-C		
2	SCREW	Daman + + 3	CODE NO.	000-800-172	2	

C1297-F01- A FURUNO ELECTRIC CO ... LTD (略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

	URUP		CODE NO.			10 <b>BW-X-9501</b> -5	
	10 - 10 - 20 - 20 - 10 - 10 - 10 - 10 -	-	TYPE				1/1
	<b>属品表</b> SSORIES	CSH-21/F/K/216/216 CSH-53, 58 CSH-71, 73 CSH-81, 83	F, CSH-23∕	′F/K/FL			
番号 NO.	名称 NAME	略 図 OUTLINE	1	名/規格 RIPTIONS	数量 Q' TY	ーーーーーーーーーーーーーーーーーーーーーーーーーーーーーーーーーーーー	
1	ナイロンカハ ⁻ - PLASTIC COVER	490 525 ,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,,	10-051-10 CODE NO.	31 000-803-289	1		

DWG NO. C1286-F05- B FURUNO ELECTRIC CO ., LTD. (略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)



	URUI		CODE NO.	006-908-550		10CM-X-9501 -1	
			TYPE	FP10-01901			1/1
付属品表		CSH-24/24F/24FL/84		キャニンク ソナー R SCANNING SOM	IAR		
ACCES	SSORIES						
番 号 NO.	名称 NAME	略 図 OUTLINE		名/規格 RIPTIONS	数量 0' TY	用途/備考 REMARKS	
1	+バインドノレネジ BINDING HEAD SCREW		M3X10 C27 20 74022 CODE NO.	(00₩#* リシール リッシャッキ 000-800-923	4		
2	7-ド取付金具 HOOD FIXTURE	29 29 12 29	10-064-11 CODE NO.	502-0 100-253-720	1		
3	7:19-17	¢ 10	66-007-1	860-712-220	1		

C1310-F01- B FURUNO ELECTRIC CO., LTD

×.

(略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

	U	R		0

	URUI		ODE NO.		10CB-X-9501 -2
		T	YPE	· · · · · · · · · · · · · · · · · · ·	1/1
<b>付属品表</b> ACCESSORIES		72/82/24/24F/24FL 84	-2#+=>9" yf- Lor scanning sonar		
番 号 NO.	名称 NAME	略 図 OUTLINE	型名/規格 DESCRIPTIONS	数量 Q' TY	用途/備考 REMARKS
1	ナイロンカハ´ー PLASTIC COVER	590, 560  580	10-054-1021 CODE NO. 000-804-	936	

C1310-F03- A FURUNO ELECTRIC CO ., LTD (略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

1-17

FURUNO			CODE NO.			10CP-X-9501 -0	
			ГҮРЕ				1/1
付	属品表	CSH-23/23F/24/24F/	53/58/73/	/83/84/	•		
ACCE	SSORIES						
番号 NO.	名称 NAME	略 図 OUTLINE		名/規格 RIPTIONS	数量 Q' TY	用途/備考 REMARKS	<del>****</del> • ****
1	RAMカード組品 RAM CARD		OORAM2560	-001 004-321-070	1		

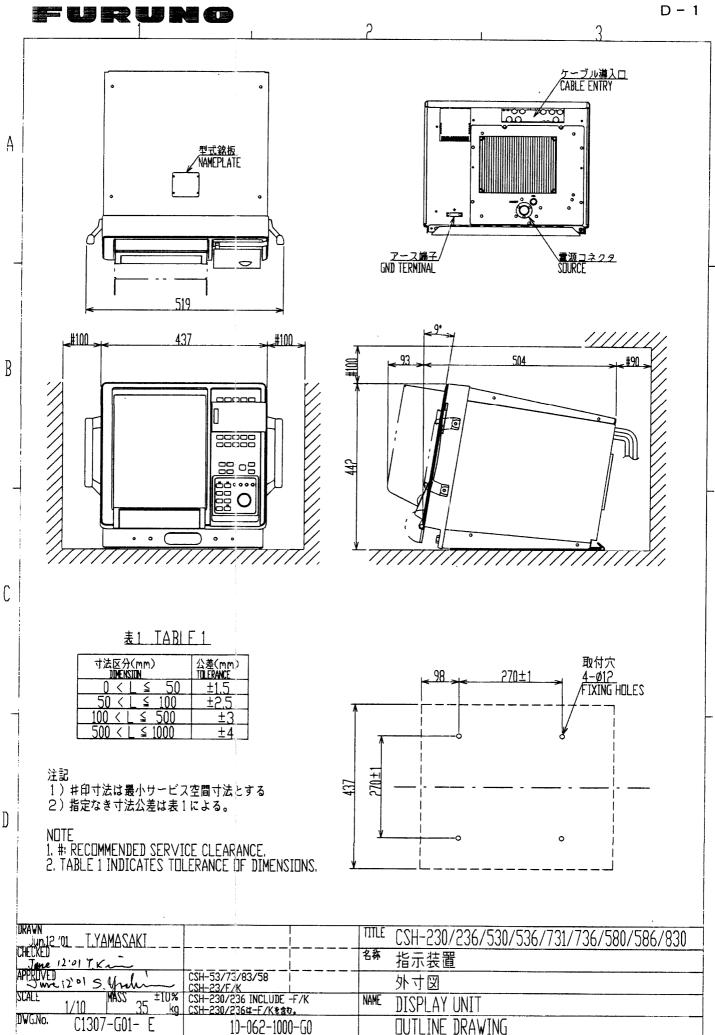
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^{- DWG NO,} C1307-FO2- A FURUNO ELECTRIC CO ., LTD. (略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)

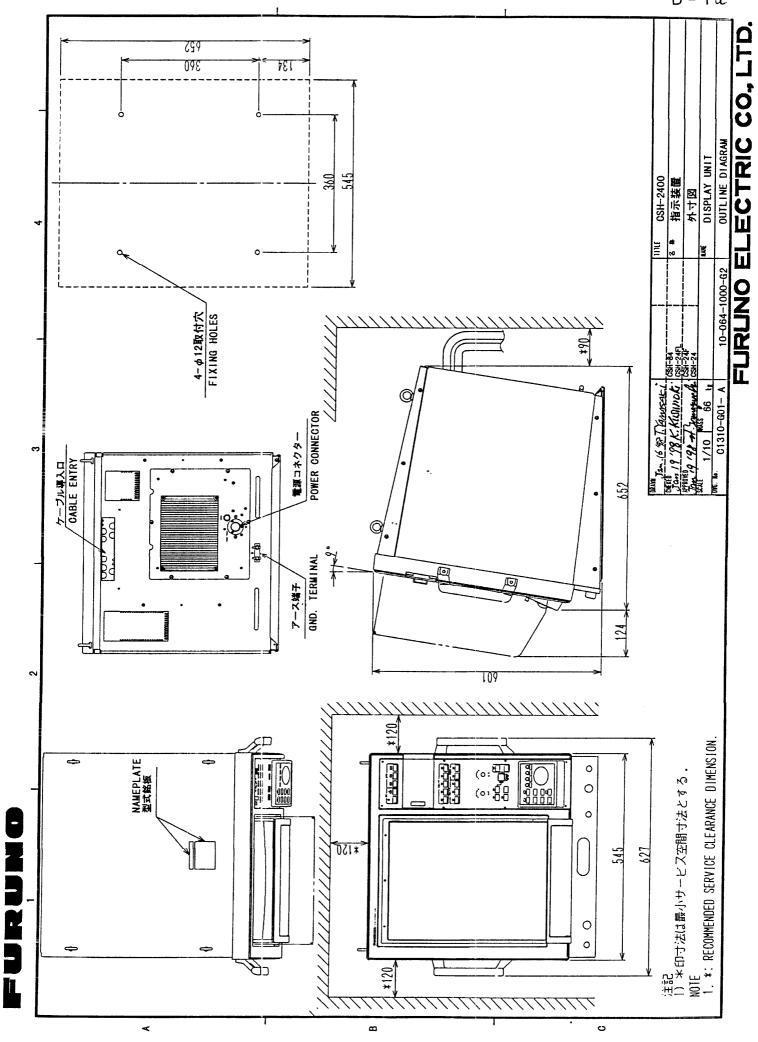
A-	1	8
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	FURUNO		CODE NO.			10CM-X-9502 -0	
			TYPE			1	1/1
付属品表 CSH-24/24F/24FL/84		CSH-24/24F/24FL/84	カラース	キャニンク ソナー			
			COLO	R SCANNING SO	NAR		
ACCES	SSORIES						
番号	名称	略図	型:	名/規格	数量	用途/備考	
NO.	NAME	OUTLINE	DESC	RIPTIONS	0' TY	REMARKS	
1	י-רי HOOD	435	10-064-16	601-0	1		
			CODE NO.	100-253-710			

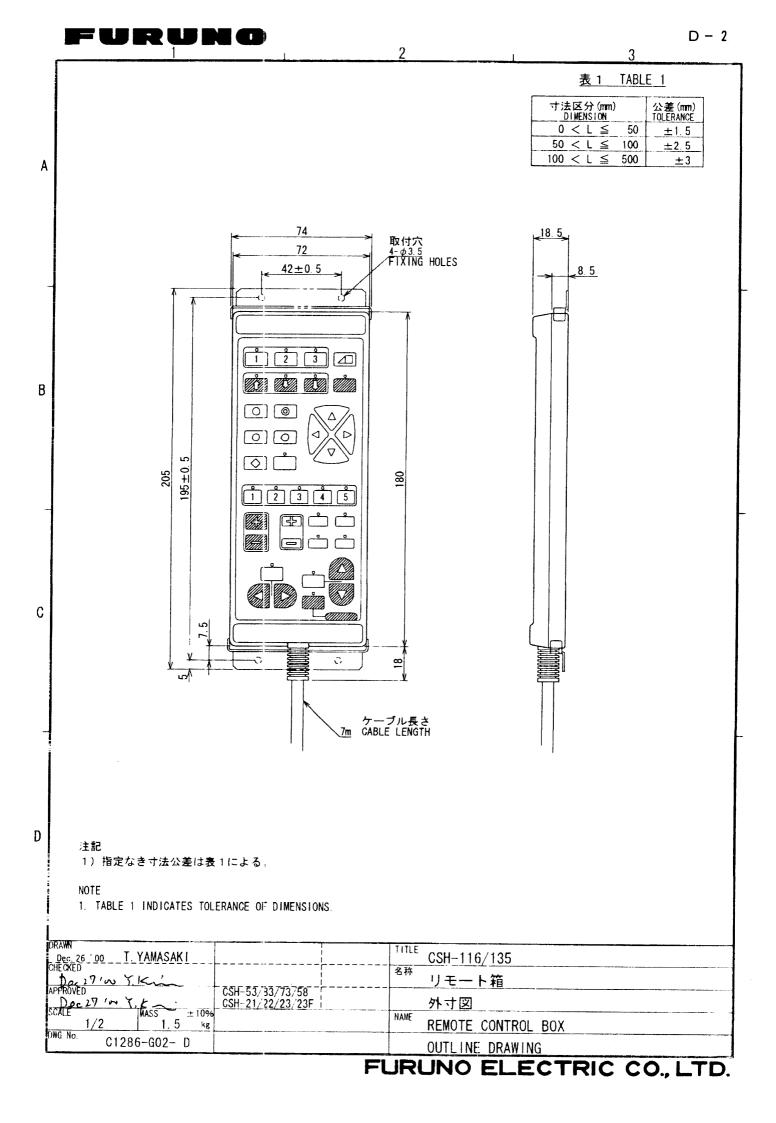
ي بنديستري ا C1310-F04- A FURUNO ELECTRIC CO ., LTD (略図の寸法は、参考値です。 DIMENSIONS IN DRAWING FOR REFERENCE ONLY.)



FURUNO ELECTRIC CO., LTD.

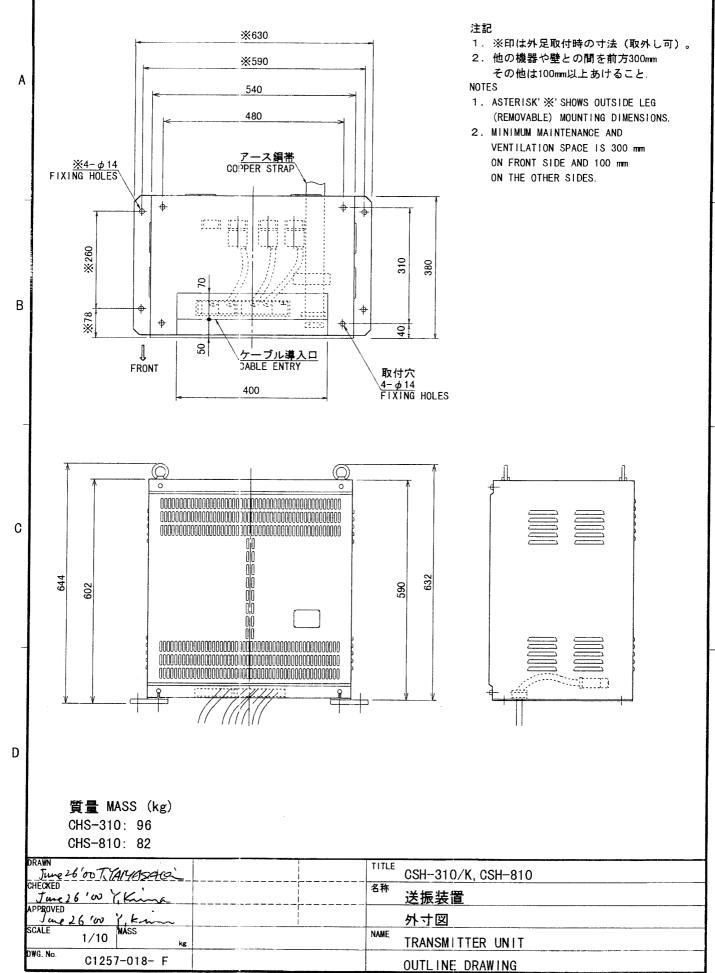


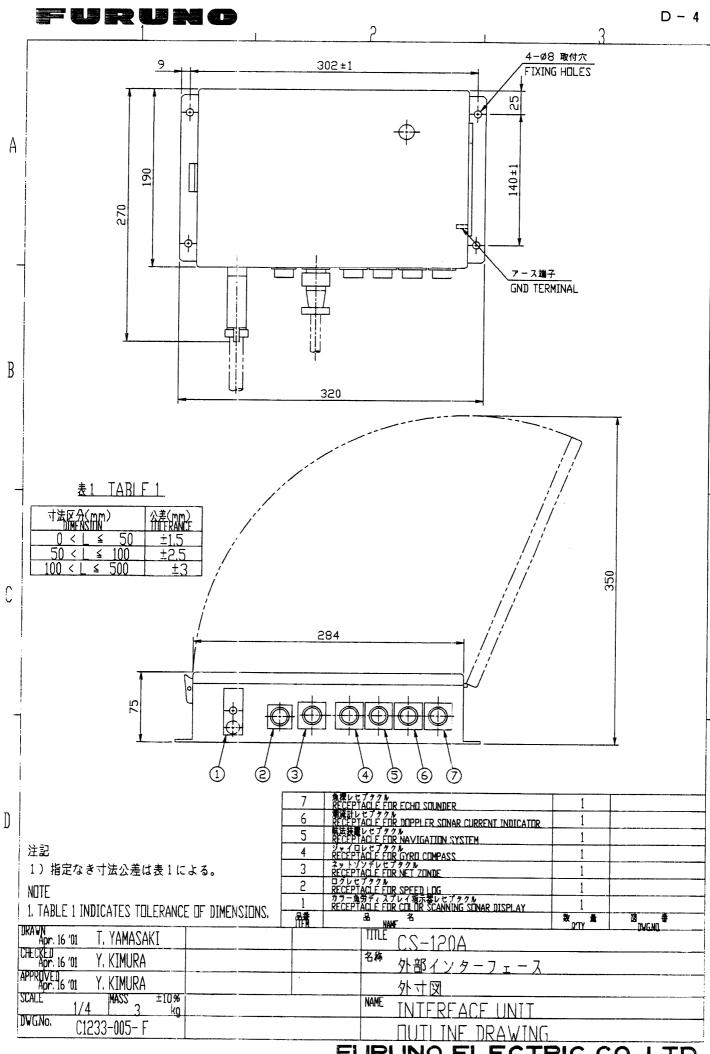
D - 1 a

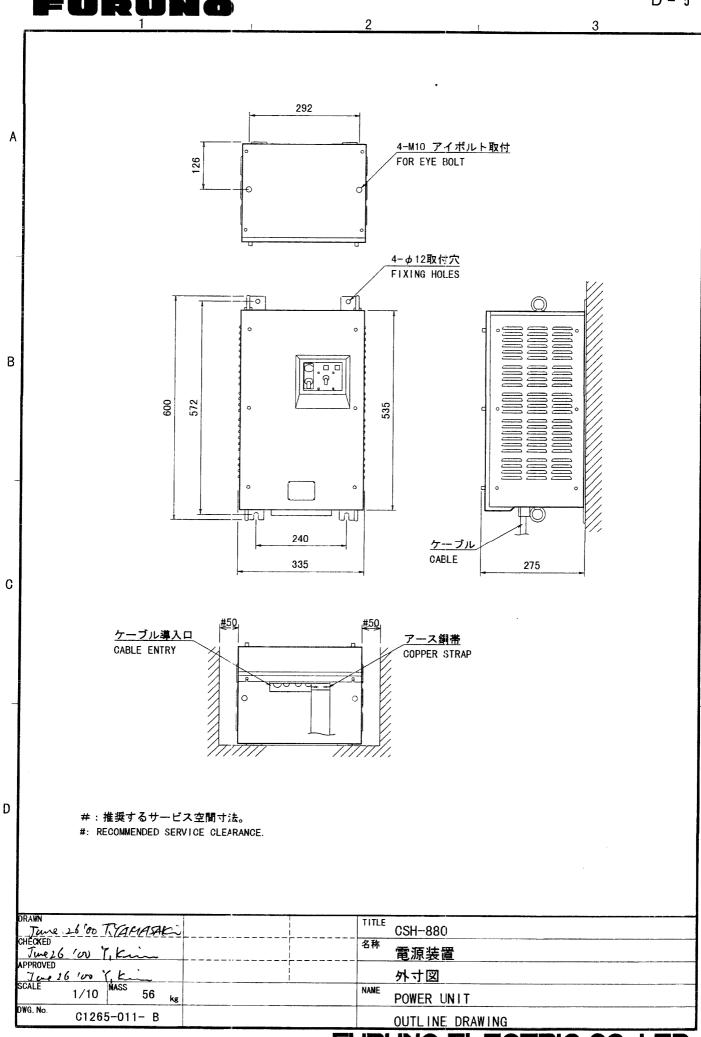




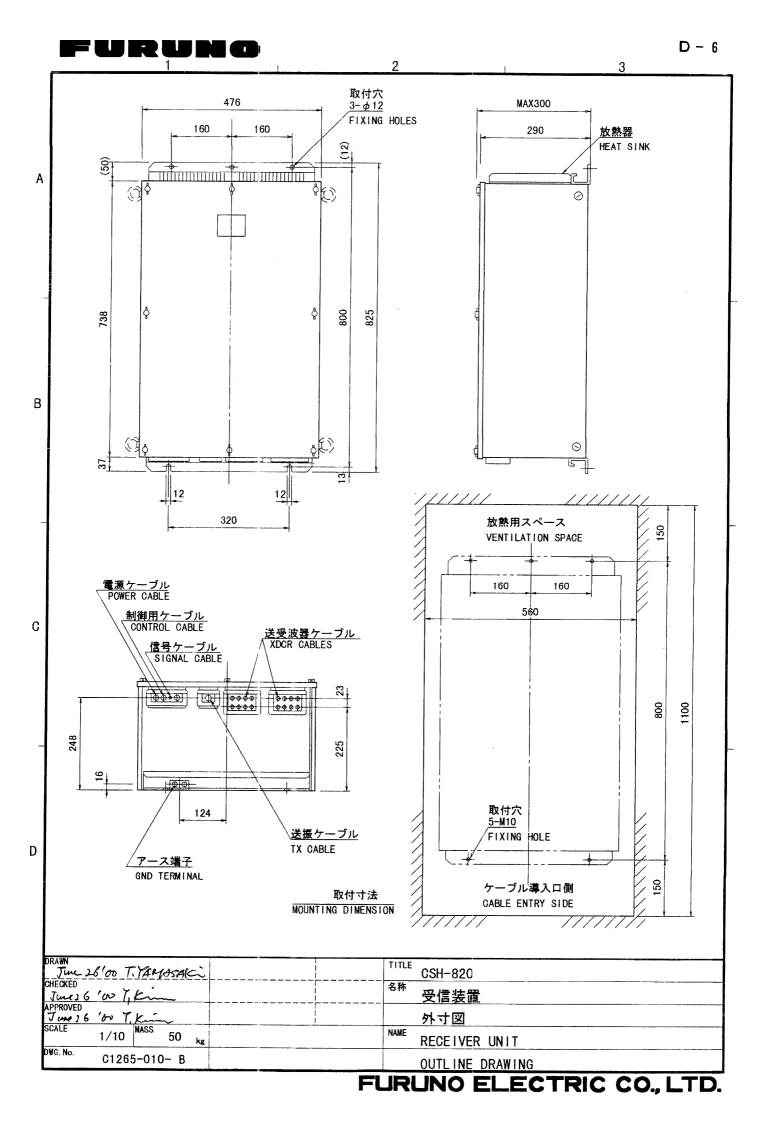
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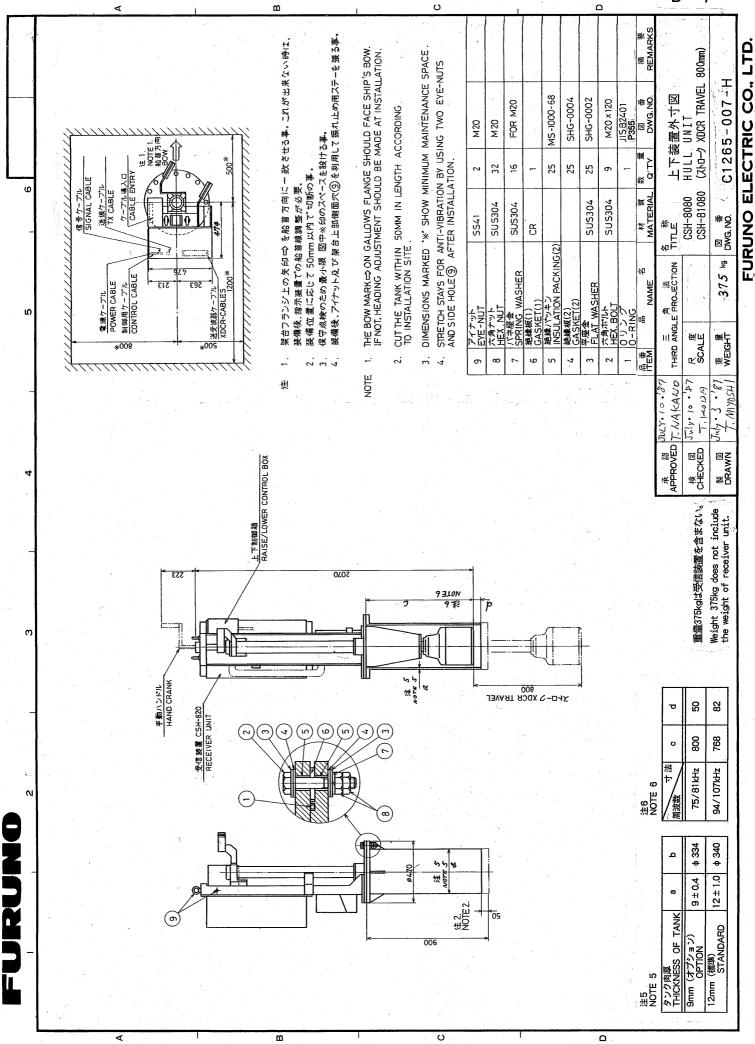




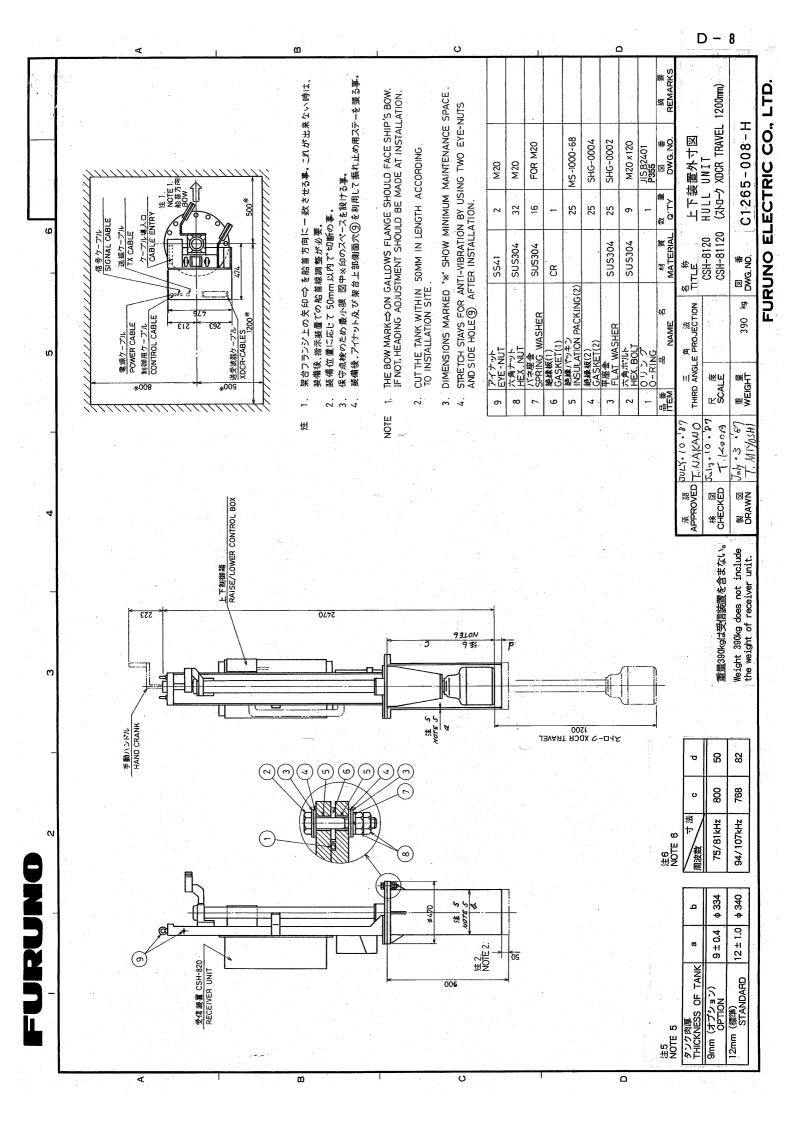


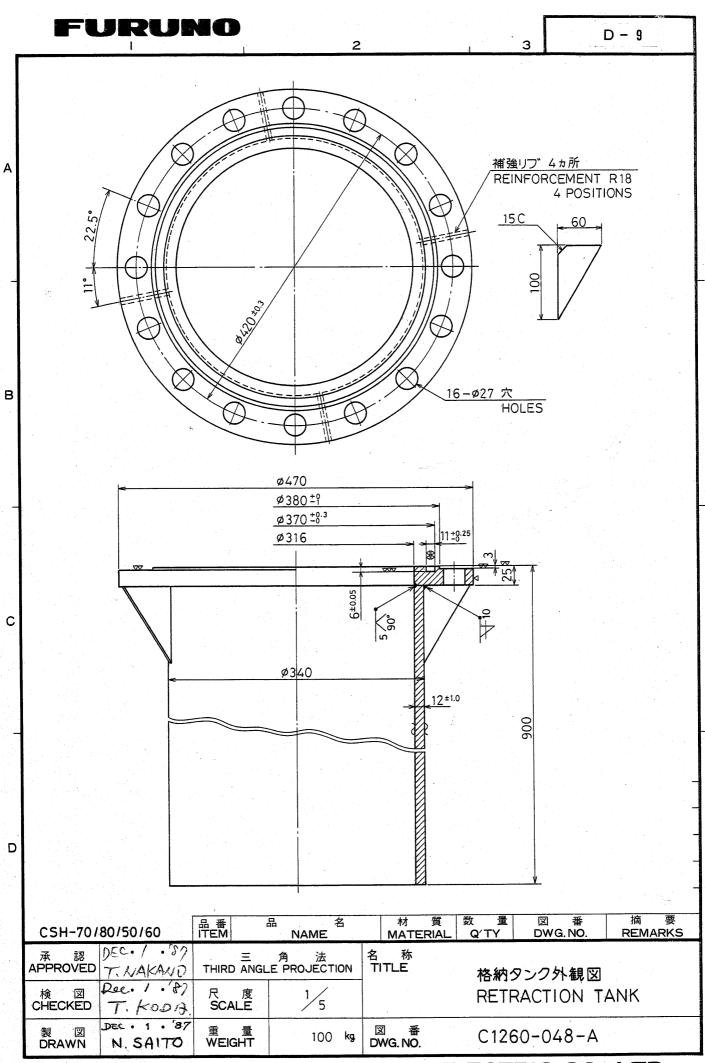
D - 5

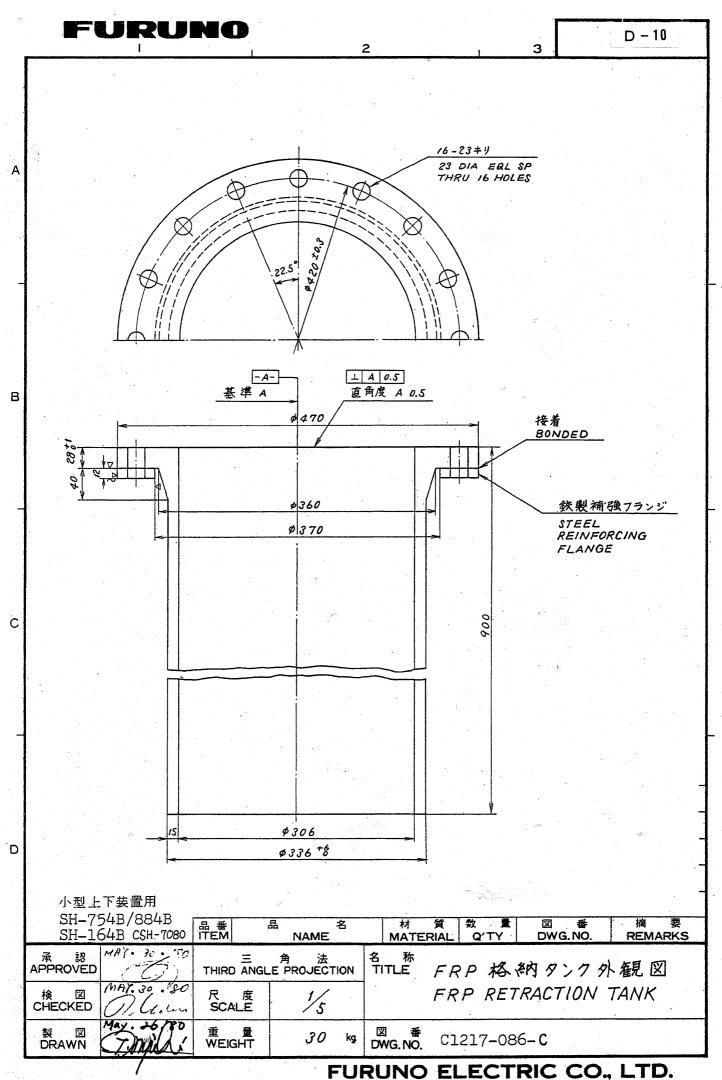


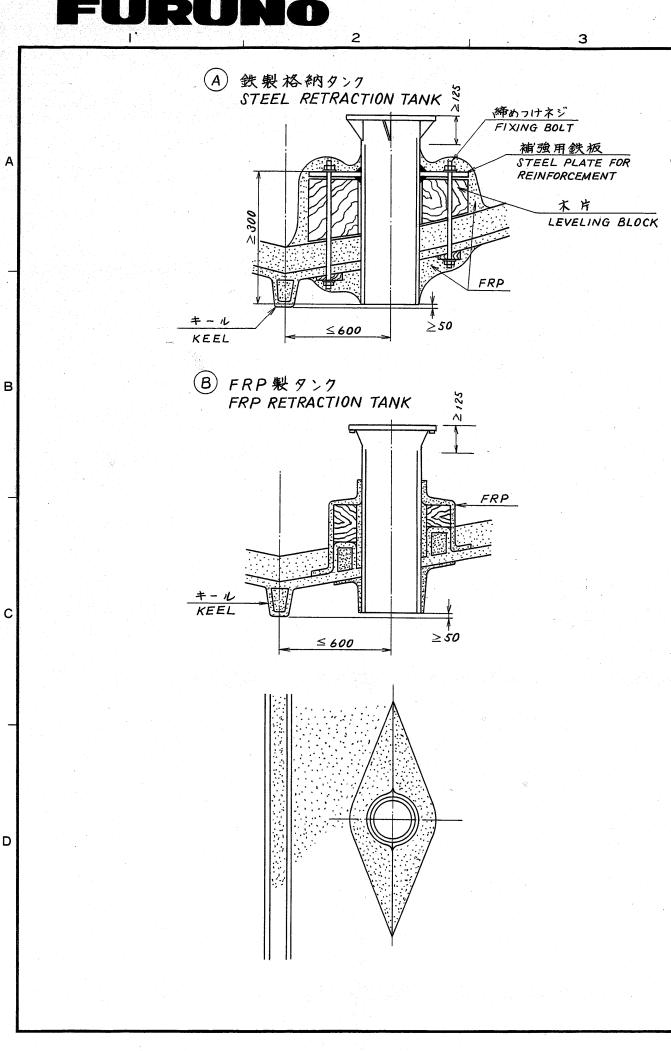


D - 7









- 1. 格納タンクの装備は次の条件を満すこと。 1) 取付位置は船首からり3 (小型船の場合はり2)程度。
  - 2) キールより600mm以内。
  - 3) フランジのボルト締めのためフランジ下面と障害物 (二重船底等)との間に 125 mm以上のスペースがあること。

5

- 4) タンクの先端はキールの先端より50mm上であること。
- 5) タンクのフランジ面は標準定航時に水平であること。
- 2. (A)の場合、補強用鉄板は溶接、締め付けボルトは、 \$12~20mmを8本以上使用の事。
- 3. 浸水を防ぐため充分にFRPで必要個所を塗り固める。特にタンク回りは流線型に成型し 水による抵抗反び気泡発生を最少限におさえる様努めること。
- 4. 上下装置本体は上部で振れ止め対策を行なうこと。
- 注: 強度及び水密性について、船主、造船所担当者、施工者の間で充分協議し、取付位置、方法、 材料等を決定すること。
  - 1. SATISFY THE FOLLOWING CONDITIONS IN DECIDING THE RETRACTION TANK MOUNTING SITE. 1) ABOUT 1/3 (1/2 IN CASE OF SMALL BOAT) OF SHIP'S LENGTH FROM BOW. 2) WITHIN 600mm FROM KEEL LINE.
    - 3) ALLOW CLEARANCE OF MORE THAN 125mm BENEATH TANK FLANGE TO FACILITATE BOLTING.
    - 4) KEEP LOWEST END OF TANK 50mm ABOVE BOTTOM OF KEEL.
    - 5) TANK FLANGE SHOULD BE EXACTLY HORIZONTAL WHEN SHIP IS NORMALLY TRIMMED.
  - 2. IN INSTALLATION (A), STEEL PLATE FOR REINFORCEMENT SHOULD BE WELDED AND USE MORE THAN 8 FIXING BOLTS  $(\phi 12 - 20 \text{ mm})$ .
  - 3. APPLY FRP AROUND THE PARTS OF THE TANK PROTRUDING FROM THE HULL BOTTOM FOR SUFFICIENT REINFORCEMENT. MAKE A FAIRING BLOCK WITH FRP AROUND THE PROTRUDING PARTS OF THE TANK TO MINIMIZE THE EFFECT OF AERATION.
  - 4. IT IS ADVISABLE TO PROVIDE REINFORCEMENT ANGLES BETWEEN THE HULL UNIT AND THE ADJACENT BULKHEAD OR CEILING.
- CAUTION: DISCUSSION SHOULD TAKE PLACE AND AGREEMENT BE REACHED WITH THE SHIPYARD FOR SUFFICIENT REINFORCEMENT AND WATERTIGHTNESS OF THE HULL TO COMPLY WITH THE REGULATIONS CONCERNED.

			品 番 ITEM	品 名 NAME	材 質 MATERIAL	│数  量│ │ Q′TY │	図 番 DWG.NO.	摘要 REMARK
承認 APPROVED				角 法 E PROJECTION	^名 林納タンク船底装備図(FRP船 RETRACTION TANK			
検 図 CHECKED	• •		尺 度 SCALE	1/20			N TANK ON ON FRI	PHULL
製図 DRAWN	Zina 16	80	重量 WEIGHT	kg	図 番 DWG.NO.	C121	L7-092-B	
 · c	1			FUI	RUNO E	LECT	RIC CO.	, LTD.

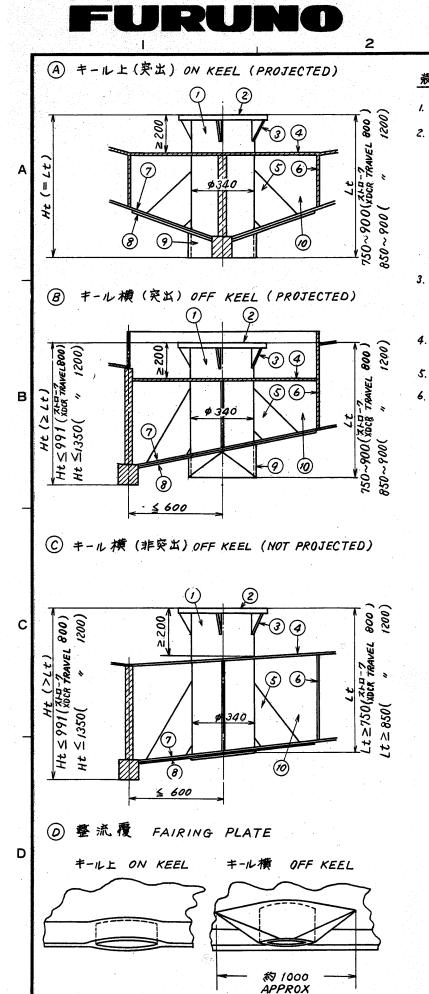
6

D - 11

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C

材 質 MATERIAL	数 量 Q′TY	図番 DWG.NO.	摘  要 REMARKS				
^称 格納タンク船底装備図(FRP船) RETRACTION TANK							
INSTALLATION ON FRP HULL							
番 C1217-092-B							



## 装備手順

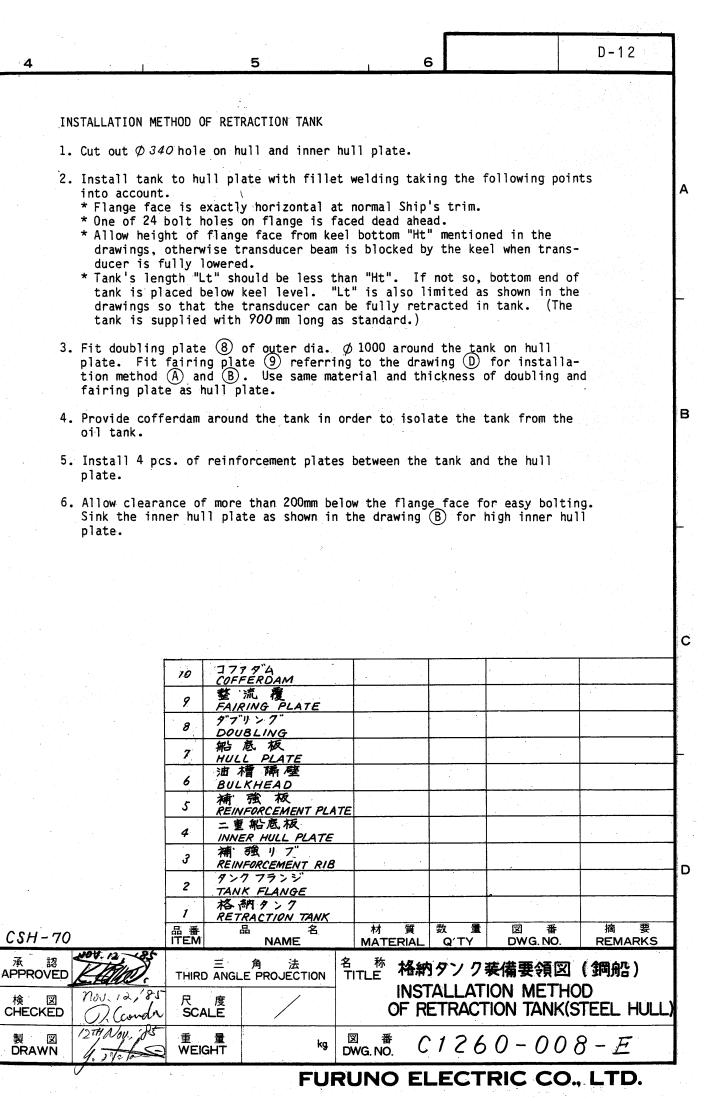
- 1. 船底板及び二重船底板に<u>ゆ340</u>の穴を明ける。
- 次の実に注意して格納タンクを船底板に連続スミ内溶接する。 * タンクのフランジ面が標準走航時に水平になる事 * フランジ面のボルト元の中心が船首方向になる事

3

- * 送受波器を実出させた時に送受信ビームがキールで透られな いように、フランジ面のキールよりの高さ "Ht"を図示の範囲内に する事。
- * タンク下端が'キールより下に出ないようにタンクの長さ"Lt"は "Ht"より短くする。且っ、送受波器がタンク下端より 出ないように図示の範囲内にする。(標準支給長900mm)
- 3. 格納タンクの周囲に外径<u>の1000以</u>上のダブリング⑧を取り付ける。 ス.突出装備(④)の場合には整流覆④(D図)を取り付ける。 ダブリンクシを流覆には、船底板と同じ杯質、肉厚の毛のを 使用する手
- 4. タンク周囲に油槽がある場合には、隔壁のをめぐらせ、 コファダムのを設ける事。
- 5. タンク周囲4ヶ所以上に補強板⑤を溶接する。
- 上下装置本体を格納タンクにボルト締めするのに必要なスペース 6 として、フランジ面の位置が2重船底板より200mm以上離す。 2重船底が高い船には ③ 図の方法で2重船底、板を下げ、 スペースを確保すること。

- into account.

- fairing plate as hull plate.
- oil tank.
- plate.
- plate.

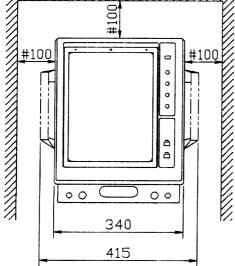


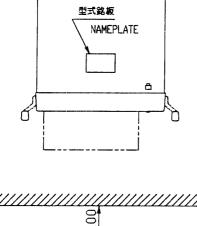


1. #: RECOMMENDED SERVICE CLEARANCE 2. TABLE 1 INDICATES TOLERANCE OF DIMENSIONS.	FIXING HOLES
DRAVN Jul. 11 '01 T.YAMASAKI	TITLE CSH-106
CHECKED July 6 '01 T.K APPRIVED	^{名称} リモートディスプレイ
Julo 16 101 YK	外寸図
	NAME REMOTE DISPLAY UNIT
DWG.No. C1286-G03- D	DUTLINE DRAVING

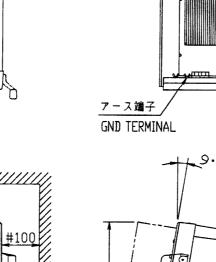
340 注記 1) #: 推奨する最小サービス空間寸法。 2) 指定なき寸法公差は表1による。 NOTE

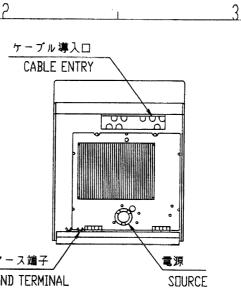
寸法区分(mm) DIMENSION	公差(mm) TOLERANCE			
0 <l≦50< td=""><td>±1.5</td></l≦50<>	±1.5			
50 <l≤100< td=""><td>±2.5</td></l≤100<>	±2.5			
100 <l≦500< td=""><td>±З</td></l≦500<>	±З			
500 <l≦1000< td=""><td>± 4</td></l≦1000<>	± 4			
表 1 TABLE 1				

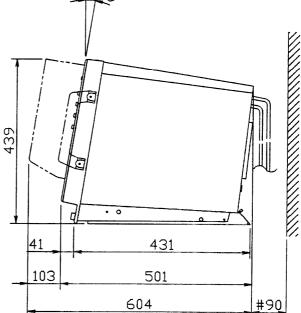


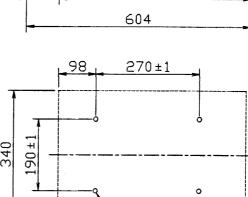


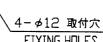
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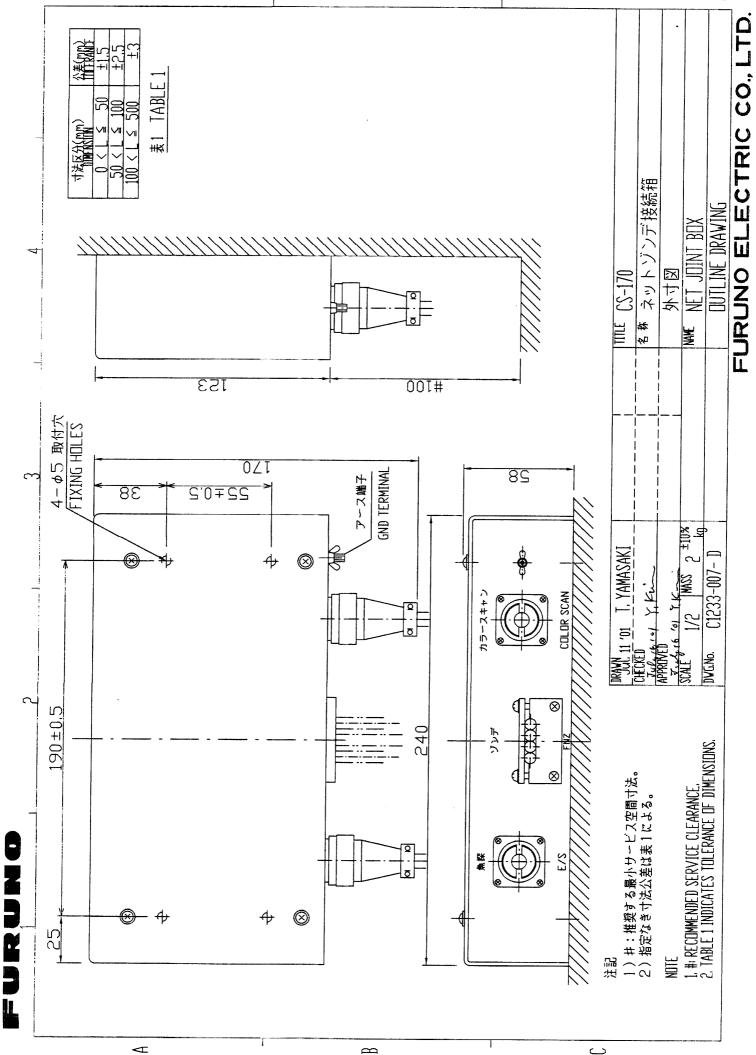
D-13

C

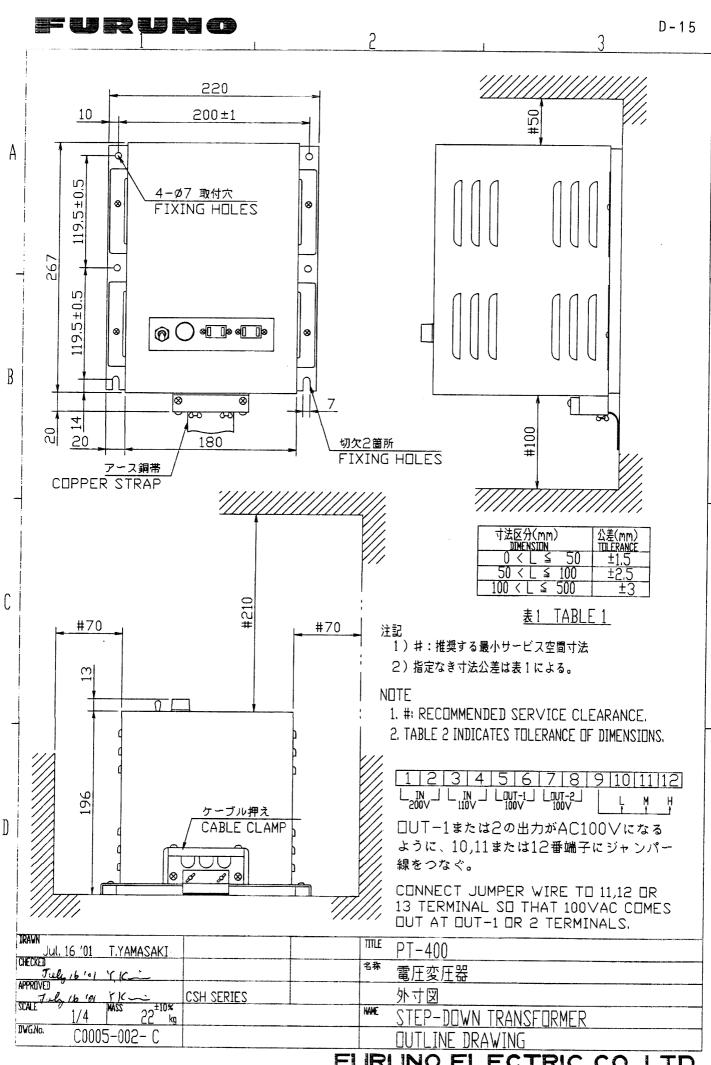
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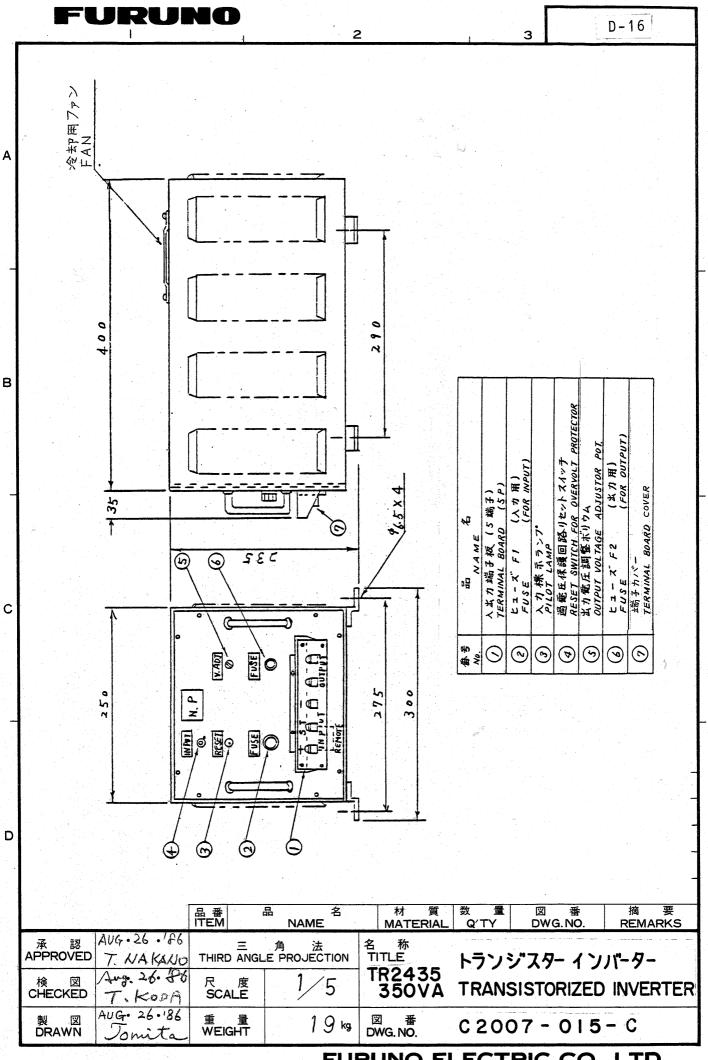
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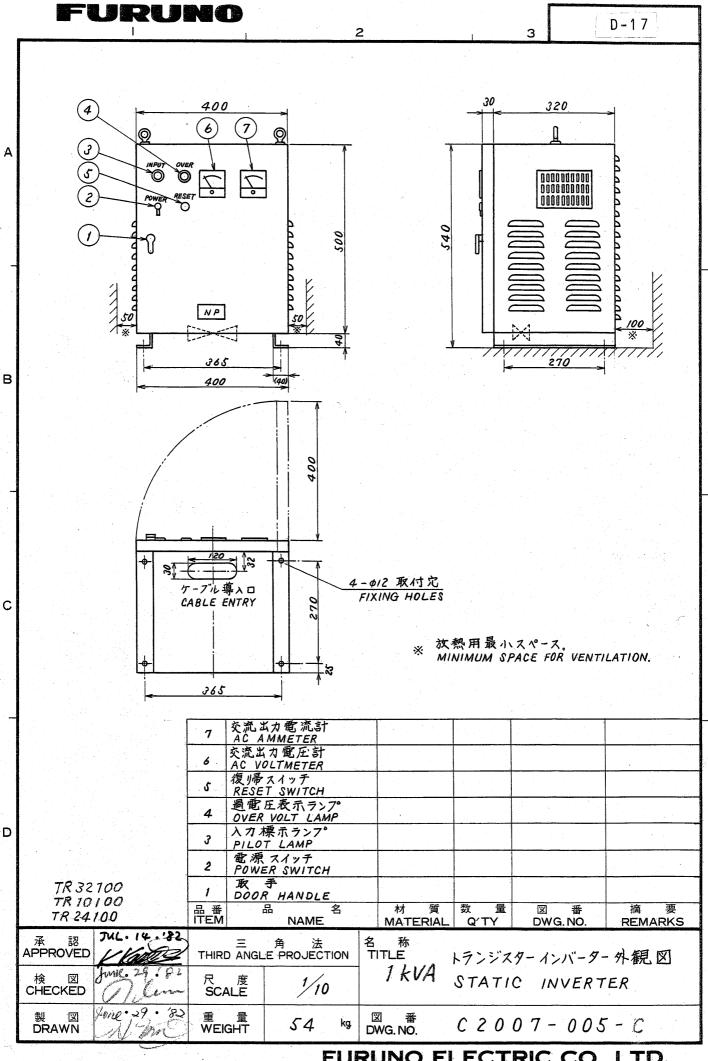
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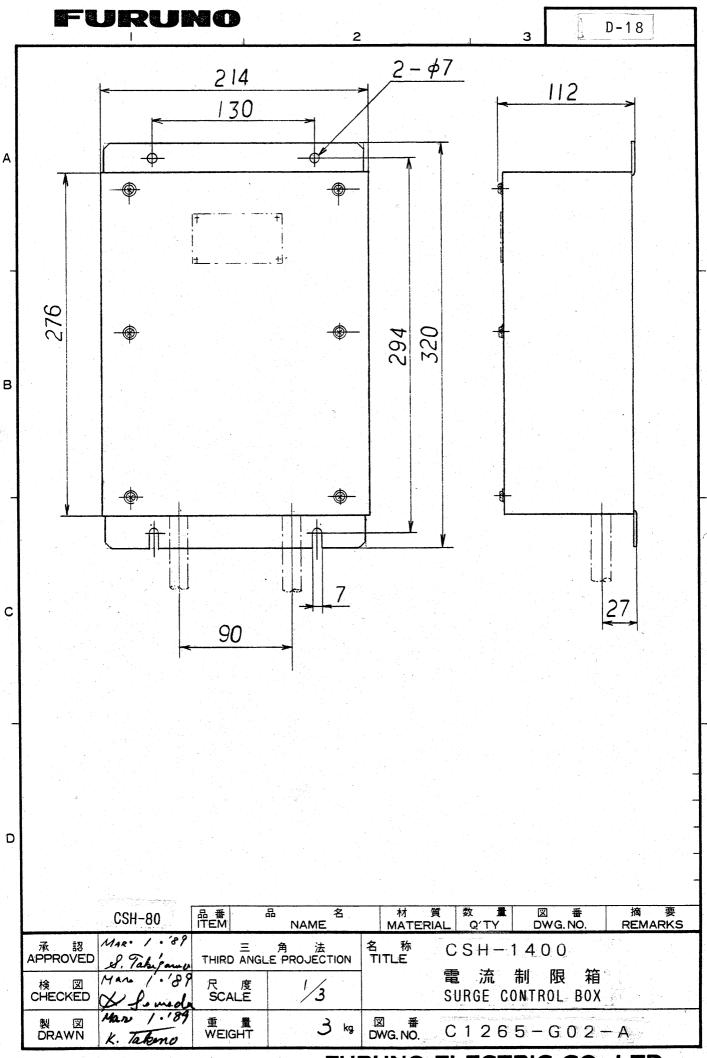


D-14



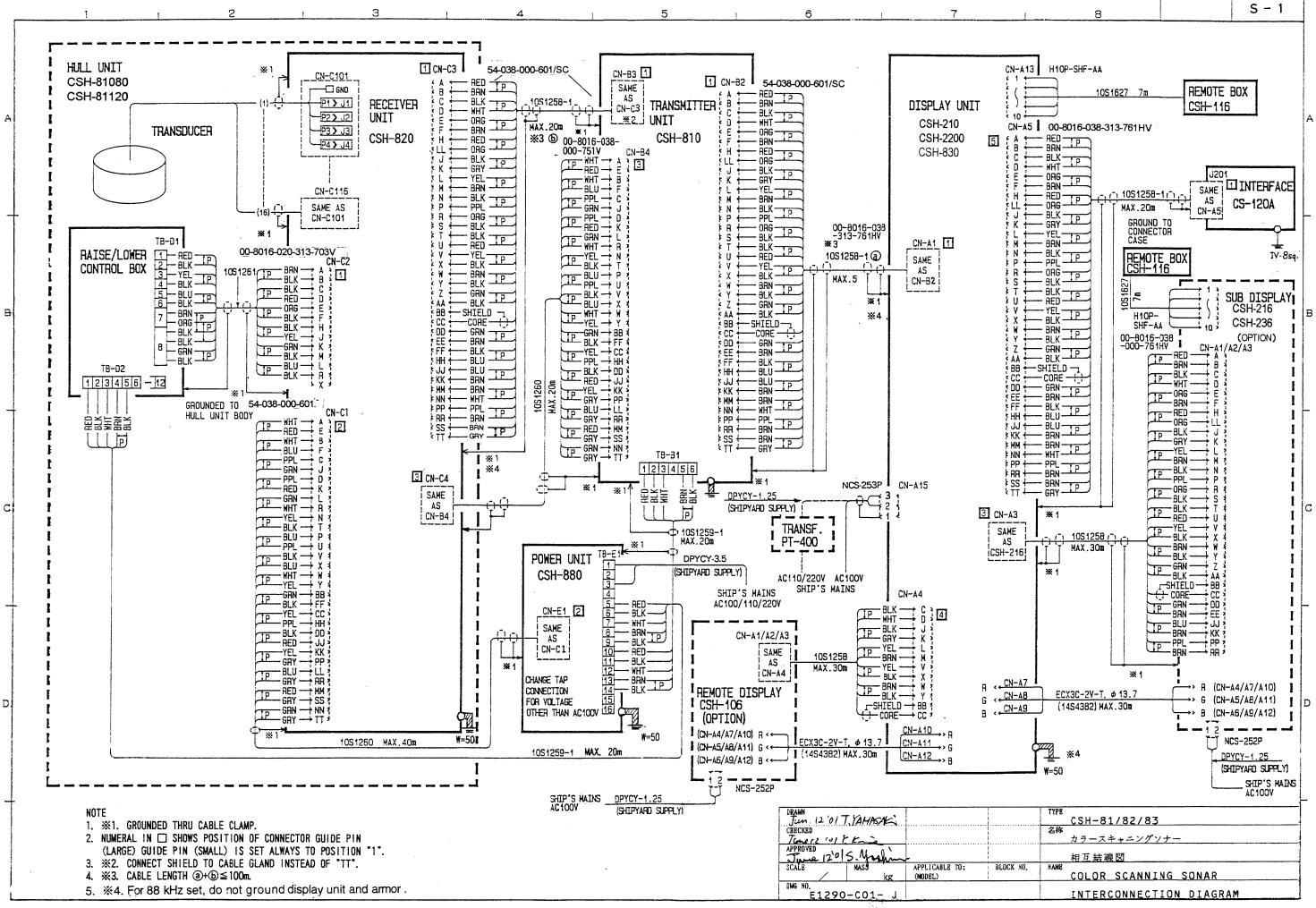






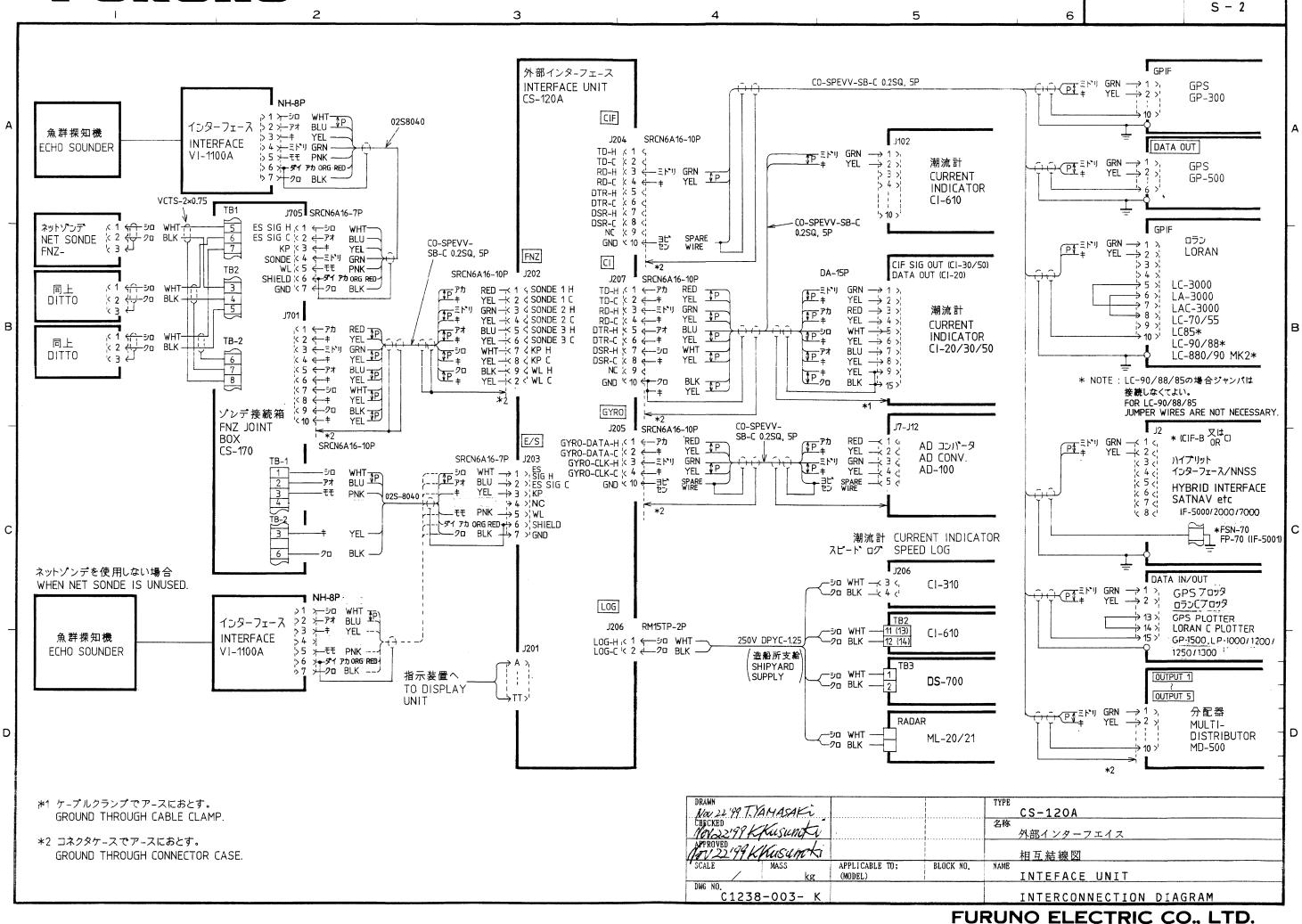
No. 001





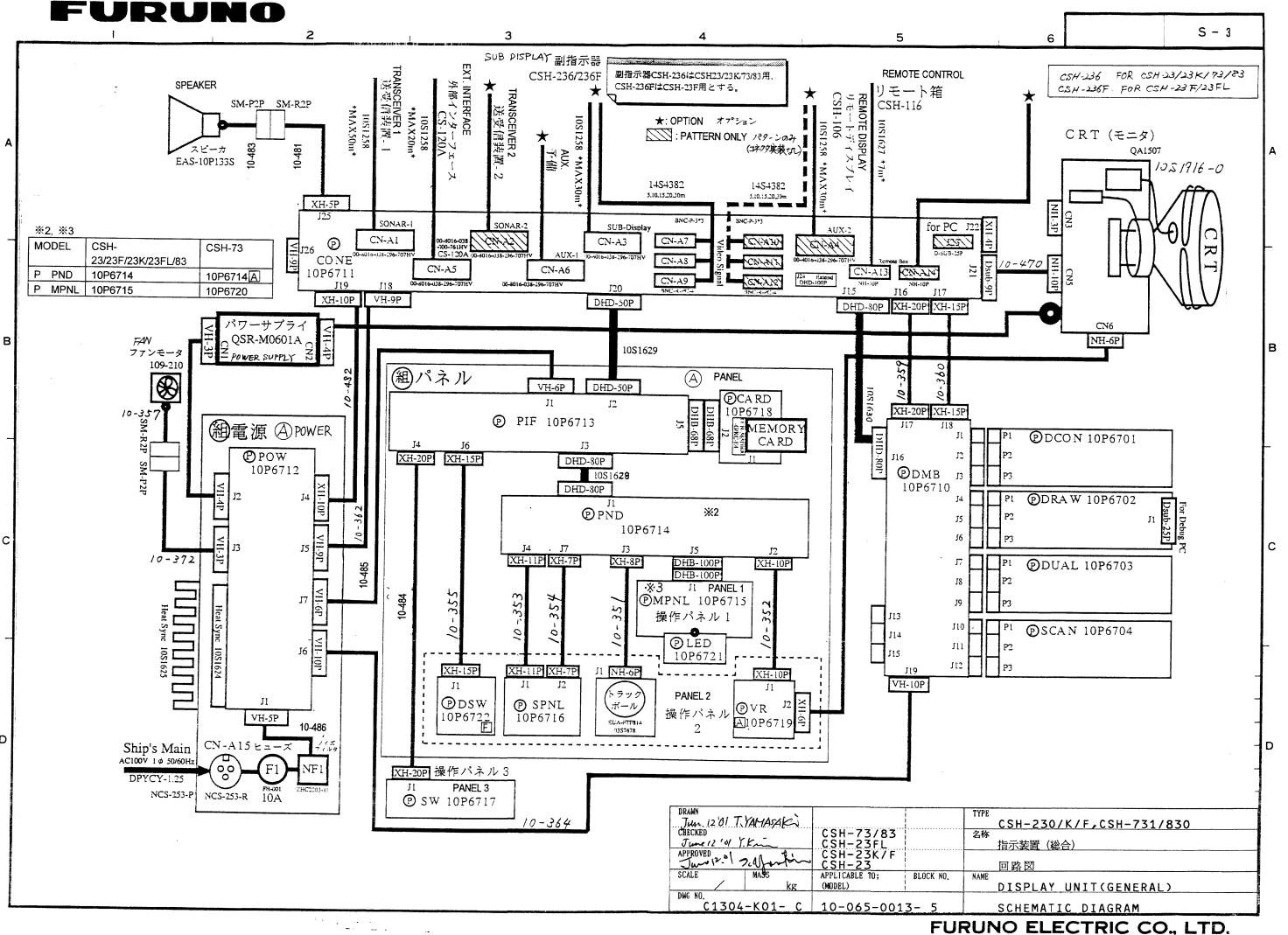


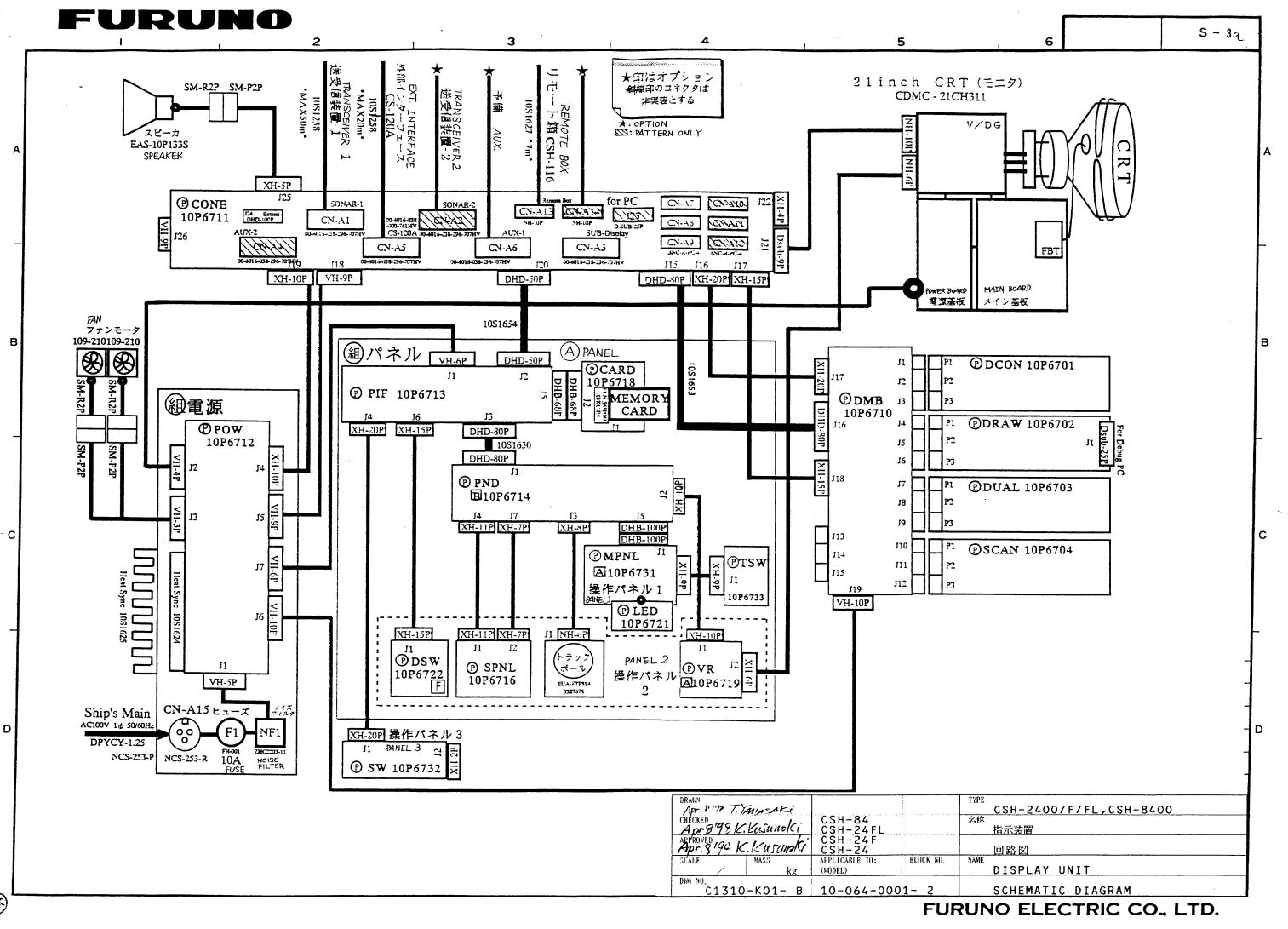






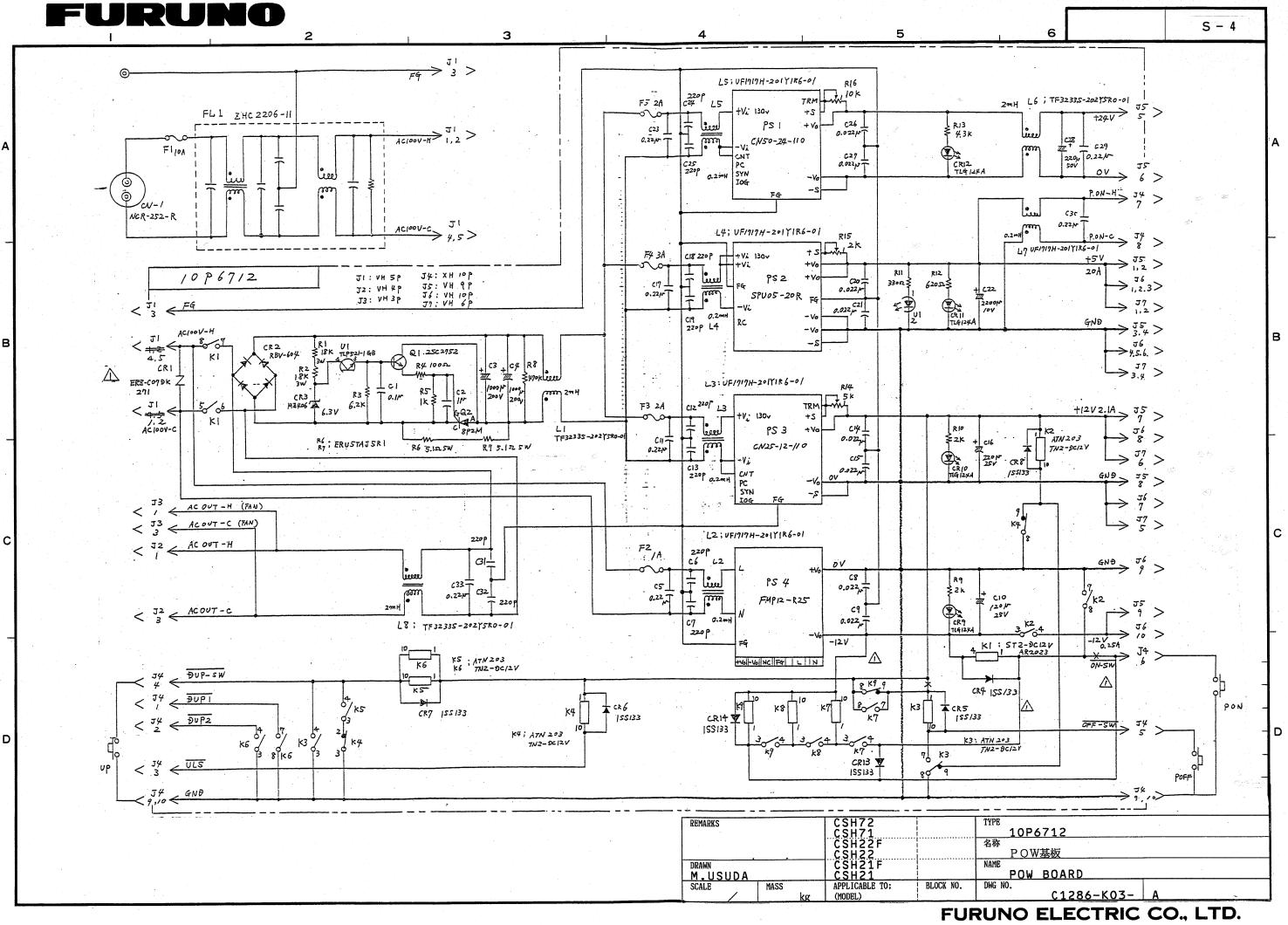
С



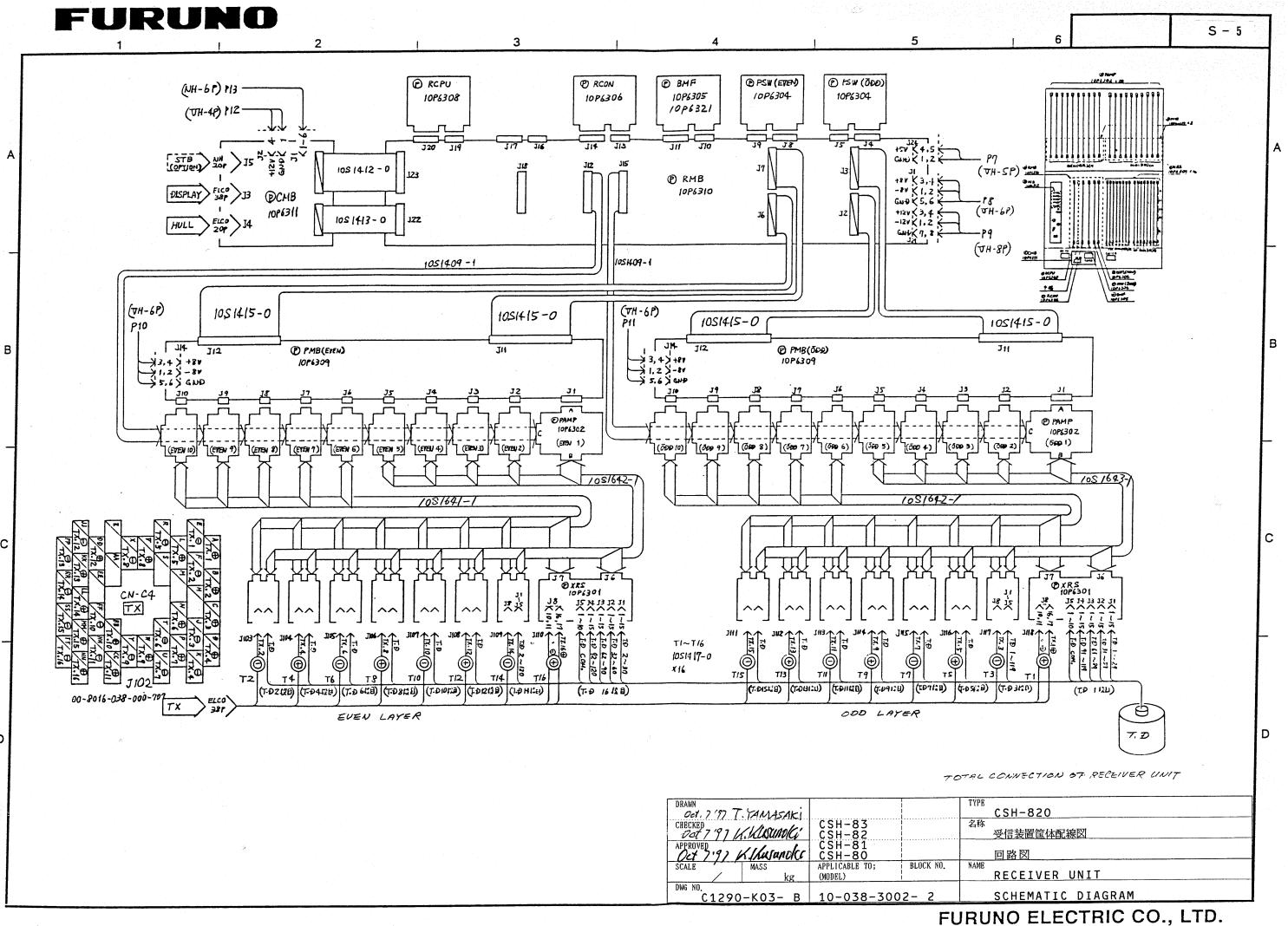


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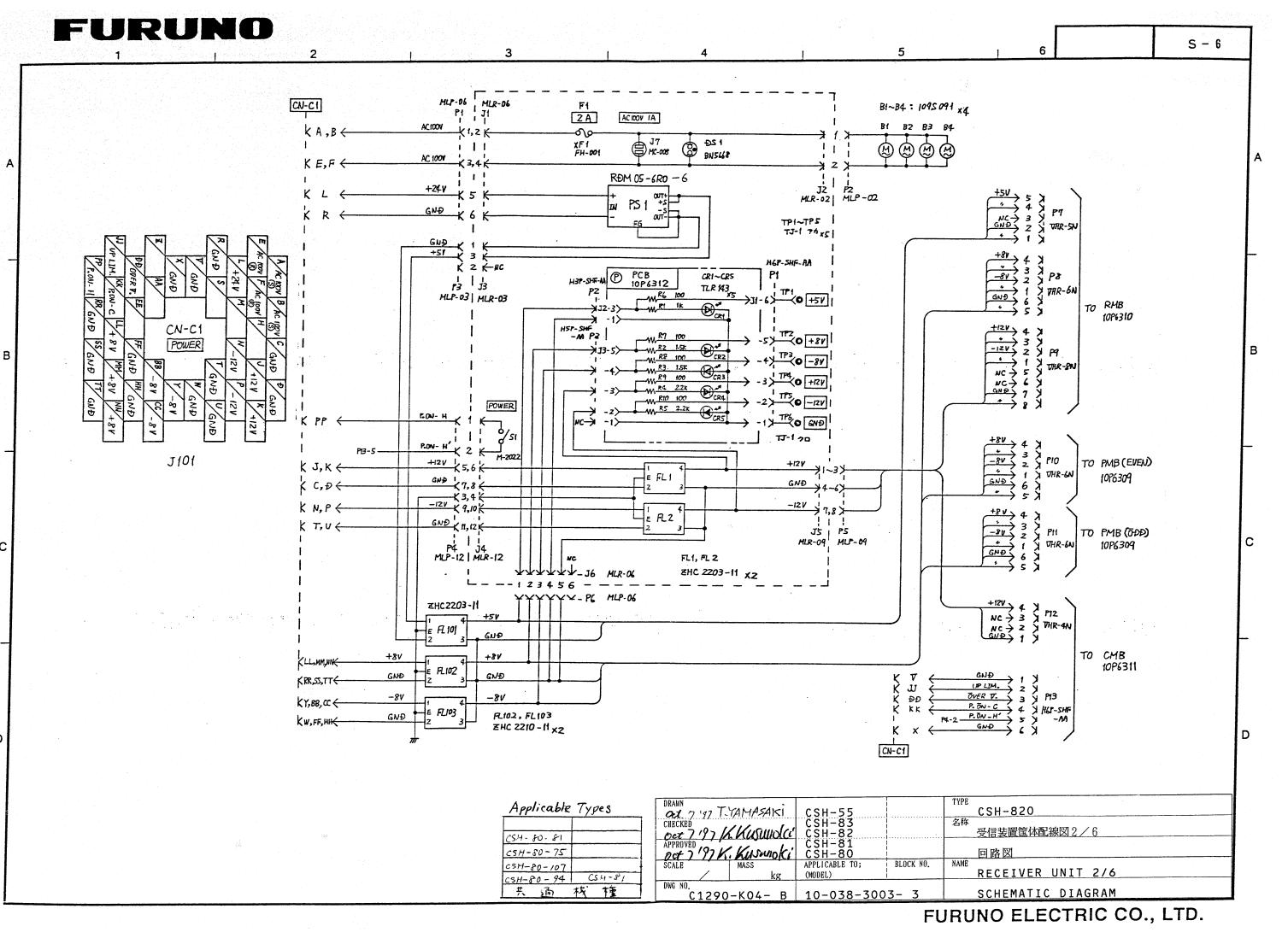






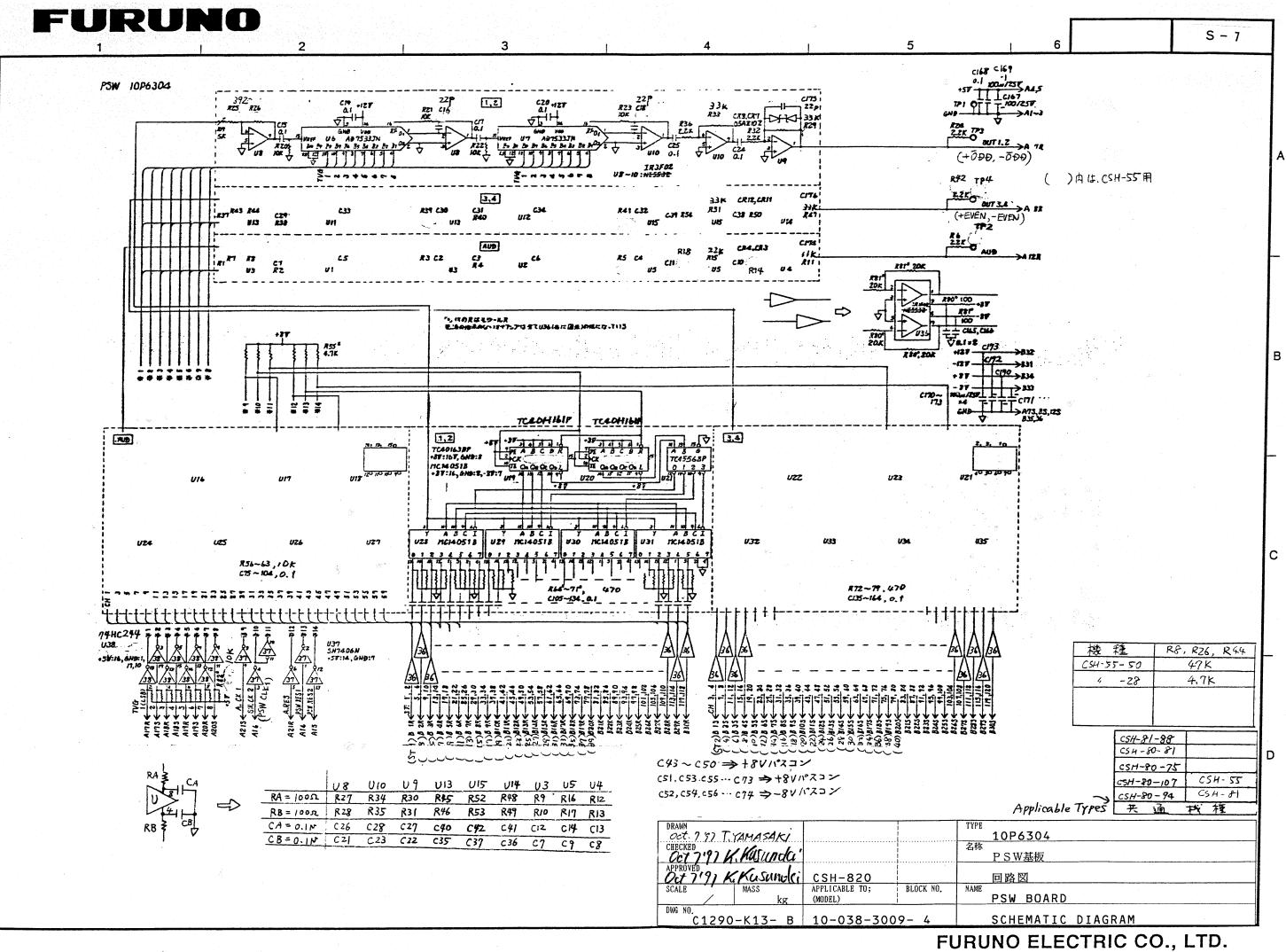


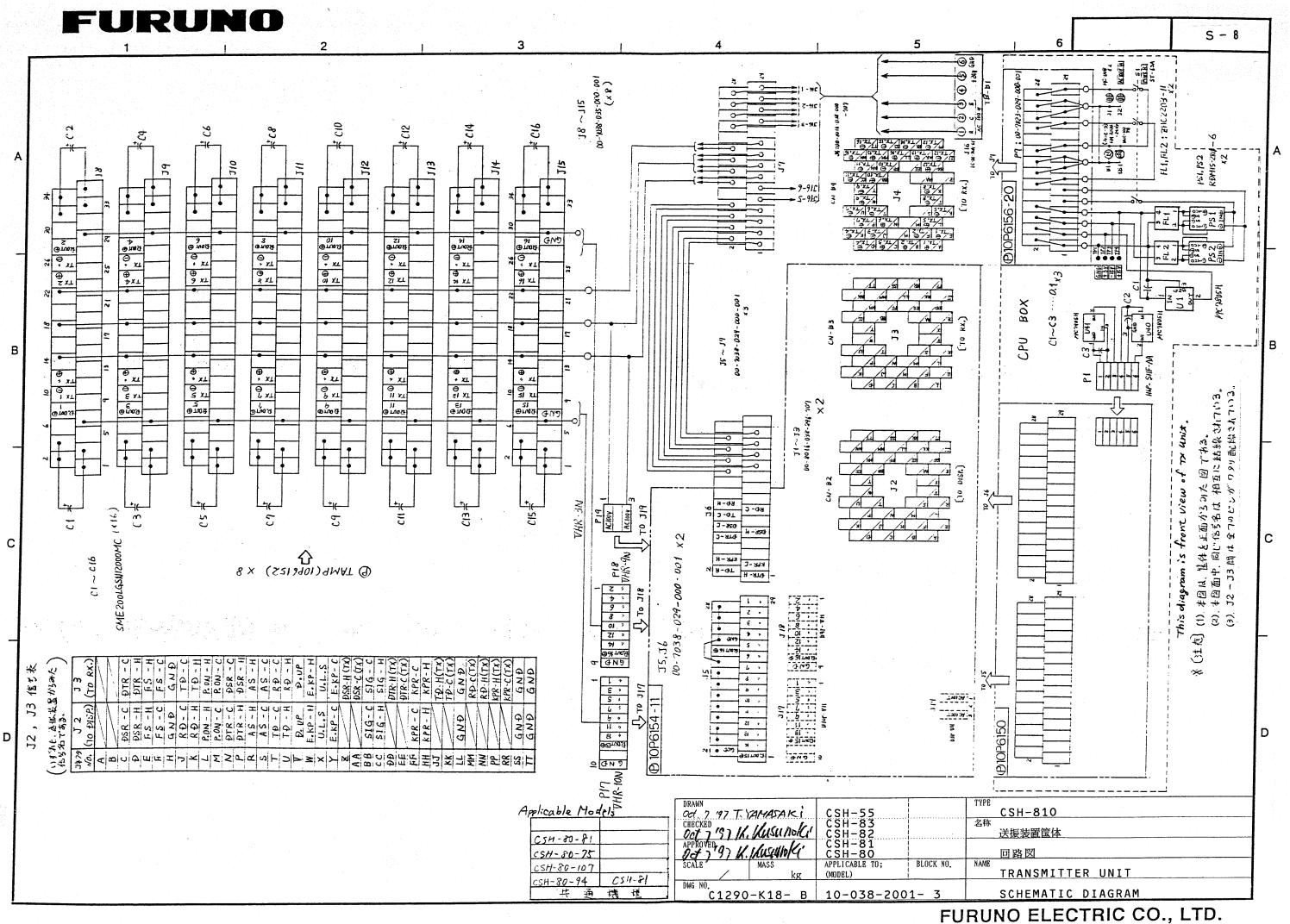
DRAWN Oct. 7 197	T. TAMASAKI			TYPE
annar	11.11.11sunolai	CSH-83 CSH-82		名称
IDDDOURD	KIKusander	CSH-81 CSH-80		
SCALE	MASS	APPLICABLE TO; (MODEL)	BLOCK NO.	NAME
DWG NO.	0-К03- В	10-038-3002- 2		

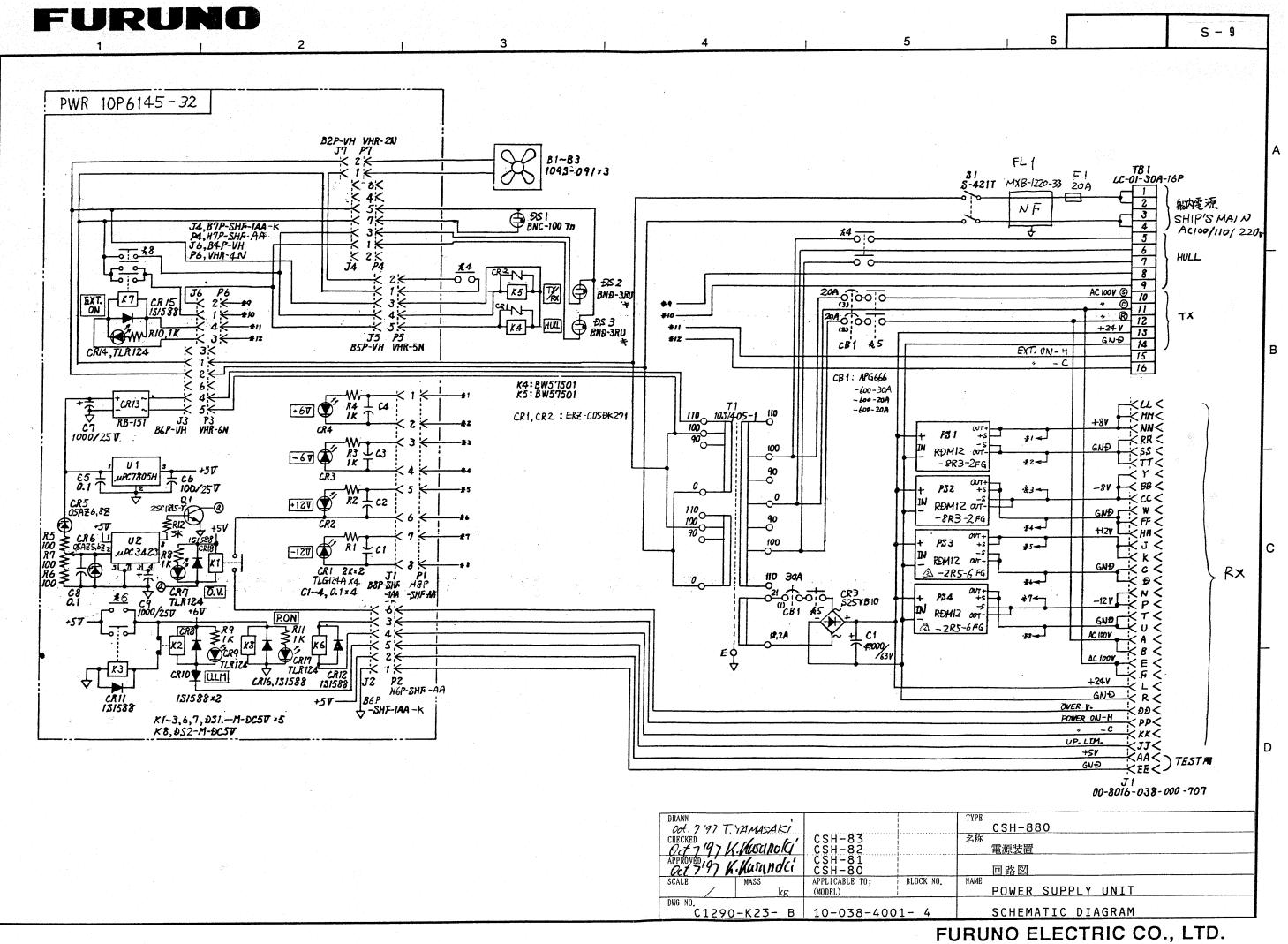


Applicable Types	DRAWN Oct. 7 197 T-TAMASAKI	CSH-55		TYPE (
	CHECKED Oct 7 197 K. KUSUHOLC'	CSH-83		名称
CS.4- 80- 81	APPROVED	CSH-82 CSH-81	·····	
CSH-80-75	APPROVED 197 K. Kusunoki	CSH-80		]
CSH-80-107	SCALE MASS	APPLICABLE TO; (MODEL)	BLOCK NO.	NAME
CSH-80-94 $CSH-81$	DWG NO.			
天前秋阳	С1290-КО4- В	10-038-300	3-3	

C







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